

Walwart  
 Change #1 to 1.5 amp  
 Walwatts  
 12-48V is OK

Operation Manual

40  
 ---  
 32

Jo  
 Hira

**MRC 1620 LP**  
**Remote Control System**

Therion

1620

BF-10  
 Push  
 Control

Connection  
 CPU Board  
 Blue 40-37  
 200  
 40-39  
 600  
 90-38  
 300

MRC 1620

1620

DAVE chancey  
 x-213

Bill Johnson

x-~~213~~  
 212  
 5

WJohnson @ Moseley.sbc.com

Released  
 July 1993

7A0325 Rev. B

---

**TABLE OF CONTENTS**

Contents	Page
<b>1 System Characteristics</b>	<b>1-1</b>
1.1 Introduction	1-2
1.2 System Specifications	1-3
1.3 System Description	1-6
1.3.1 CPU	1-6
1.3.2 Front Panel	1-6
1.3.3 Power Supply	1-6
1.3.4 Data Modems	1-6
1.3.5 External Relay	1-7
1.3.6 Analog/Status/Command	1-7
1.3.7 Communications I/O	1-7
1.3.8 External I/O	1-7
<b>2 Installation</b>	<b>2-1</b>
2.1 Introduction	2-2
2.2 Unpacking	2-2
2.3 Line Voltage Selection	2-2
2.4 Site Selection	2-3
2.5 Pre-Installation Checkout	2-3
2.6 Remote & Control Communications Interconnections	2-4
2.6.1 Telco Interconnect	2-4
2.6.2 Subcarrier & Subaudible Interconnects	2-5
2.6.3 Mixed Interconnects	2-6
2.7 System Checkout	2-7
2.8 Physical Installation	2-8
2.9 Audible Alarm	2-8
2.10 Analog Inputs	2-9
2.11 Status Inputs	2-10
2.12 Relay Outputs	2-10
2.12.1 Raise & Lower	2-12
2.12.2 Maintenance Override	2-12
2.12.3 Failsafe	2-12
<b>3 Operation</b>	<b>3-1</b>
3.1 Remote Terminal Operation	3-2
3.1.1 General Comments	3-4
3.1.2 Channel 0	3-4
3.1.3 Channels 1-16	3-5
3.1.4 Failsafe	3-6
3.2 Remote Terminal Set Up	3-7
3.2.1 Channels 1-16	3-7
3.2.2 Channel 18 -- Communications Header & Trailer Bytes	3-10
3.2.3 Channel 19 -- Failsafe	3-10
3.3 Final Notes on the Remote Terminal	3-11
3.4 Control Terminal Operation	3-11
3.5 Summary of Operations	3-12

<b>4</b>	<b>Module Characteristics</b>	<b>4-1</b>
4.1	Introduction	4-2
4.2	Power Supply	4-2
4.3	CPU	4-2
4.4	Front Panel	4-5
4.5	Analog/Command/Status Board	4-5
4.6	External Relay	4-6
4.7	Communications I/O	4-6
4.8	Data Modems	4-6
4.9	Cable Assemblies	4-8
4.10	External I/O	4-8
4.11	RS-232 I/O	4-8
<b>5</b>	<b>Alignment Procedures</b>	<b>5-1</b>
5.1	Introduction	5-2
5.2	Test Equipment	5-2
5.3	Alignment Procedures	5-2
	5.3.1 Telco Input & Telco Output Alignment	5-2
	5.3.2 Subcarrier Input & Subcarrier Output Alignment	5-3
5.4	General System Troubleshooting	5-5
<b>6</b>	<b>Customer Service</b>	<b>6-1</b>
6.1	Introduction	6-2
6.2	Telephone Consultation	6-2
6.3	Factory Service	6-3
6.4	General	6-4
<b>7</b>	<b>Schematics and Assemblies</b>	<b>7-1</b>
7-1	Power Supply Schematic	7-3
7-2	Power Supply Assembly	7-4
7-3a	CPU Schematic 1	7-5
7-3b	CPU Schematic 2	7-6
7-3c	CPU Schematic 3	7-7
7-3d	CPU Schematic 4	7-8
7-4	CPU Assembly	7-9
7-5	Front Panel Schematic	7-10
7-6	Front Panel Assembly	7-11
7-7	Analog/Command/Status Schematic	7-12
7-8	Analog/Command/Status Assembly	7-13
7-9	External Relay Schematic	7-14
7-10	External Relay Assembly	7-15
7-11	Communications I/O Schematic	7-16
7-12	Communications I/O Assembly	7-17
7-13	Telco Input Schematic	7-18
7-14	Telco Input Assembly	7-19
7-15	Telco Output Schematic	7-20
7-16	Telco Output Assembly	7-21
7-17	Subcarrier Input Schematic	7-22
7-18	Subcarrier Input Assembly	7-23
7-19	Subcarrier Output Schematic	7-24
7-20	Subcarrier Output Assembly	7-25
7-21	9F-25M Modem Cable Assembly	7-26
7-22	9F-25F Null Modem Cable Assembly	7-27
7-23	9F-9F Null Modem Cable Assembly	7-28

7-24a	External I/O Schematic 1	7-29
7-24b	External I/O Schematic 2	7-30
7-25	External I/O Assembly	7-31
7-26	RS-232 I/O Schematic	7-32
7-27	RS-232 I/O Assembly	7-33

## ***Section One***

### ***System Characteristics***

Contents	Page
1.1 Introduction	1-2
1.2 System Specifications	1-3
1.3 System Description	1-6
1.3.1 CPU	1-6
1.3.2 Front Panel	1-6
1.3.3 Power Supply	1-6
1.3.4 Data Modems	1-6
1.3.5 External Relay	1-7
1.3.6 Analog/Status/Command	1-7
1.3.7 Communications I/O	1-7
1.3.8 External I/O	1-7

## 1.1 Introduction

The Model MRC1620 Remote Control System is designed to provide the ability to monitor and control broadcast transmitters and similar installations from remote locations.

It provides sixteen analog "telemetry" channels, which are digital displays of analog input voltages. Four digits plus decimal point and sign are provided. There are sixteen status (on-off) displays; each is an LED which is lit or not according to the presence of an external contact closure. There are thirty-two relay outputs (sixteen raise-lower pairs) which may be activated by the user by selecting a channel and pressing the **RAISE** or **LOWER** button on the front panel.

The MRC1620 allows a variety of configurations to be used:

1. Remote Terminal (RT) and Control Terminal (CT).
2. RT and Personal Computer (PC) as the Control Terminal.
3. RT and CT with a PC connected to the RT.
4. RT and CT with a PC connected to the CT.
5. RT and CT with a PC connected to both the CT and RT.
6. RT and PC as the CT with additional PC connected to the RT.

Intercommunication between Control and Remote Terminals may be by leased telephone line (2-wire or 4-wire), or optionally by subcarrier or mixed subcarrier and wire systems. Various subcarrier frequencies are available.

The PC may be connected directly (with leased lines, subcarriers, or RS-232) or via the Public Switched Telephone Network (PSTN/Dialup) at either the RT or CT. For use with a PC, it is necessary to use TaskMaster20 (tm) or MasterController (tm) software available from Moseley. This manual discusses the RT-CT configuration and setup. Operation of the TaskMaster20 or MasterController software is described in a separate manual.

Microprocessor technology at both Control and Remote Terminals allows advanced standard features such as single-person keyboard calibration, tolerance alarms, and non-volatile memory.

## 1.2 System Specifications

Type of System	Microprocessor-based Control and Remote Terminals.
Failsafe	Complies with current FCC requirements. Responds after failure of interconnecting circuit. User-programmable from 1 to 9999 minutes (0 to 166 hours). Can be disabled.
Failsafe Output	RT SPDT relay contacts (Form C) 2A, 30 Vdc, noninductive.
Alarm Indications	Visual and aural (both RT and CT). Aural alarm defeatable and remoteable.
Maintenance Override	RT only front-panel control provides RT relay closure. SPDT relay contacts (Form C) 2A, 30 Vdc, noninductive. LED indication at both RT and CT.

### Interconnects

Classes	2-wire or 4-wire leased-line, FM subcarrier, or combination.
2-wire and 4-wire	600 ohm balanced line, nominal. Send level: 0 dBm, nominal. Receive level: -30 dBm minimum. Requires Voicegrade Series 422 (2-wire) or Series 420 (4-wire) [basic conditioning] data channel. (Formerly Series 3002--Bell System Technical Reference PUB-41004.)
Subcarrier (Optional)	2200 ohm nominal unbalanced line, in & out. Send level: 1.5V p-p, nominal. Receive level: 0.25 V p-p, minimum. Frequency modulation of subcarrier on a specific frequency between 26 kHz and 185 kHz.
Modulation	Two-tone FSK. 1200/2200 Hz.
Data Rate	1200 bits/s. Half duplex.
Serial Interface	RS-232 serial port for direct or "AT" modem connection to PC 2400 or 1200 or 300 bits/s.
Serial Interface	RS-232 serial port for interface to user equipment, 2400 or 1200 or 300 bits/s.
RS232 I/O board	Used for conversion of telco/subcarrier port to RS-232 port, 2400 or 1200 or 300 bits/s.
Data Format (all)	8-bits, No parity, 1 stop bit.

## 1-4 System Characteristics

---

### Command Functions

Number of Outputs	16 raise and 16 lower.
Inputs	Front-panel raise/lower buttons.
Outputs	SPDT (Form C) relay contacts, 2A, 30 Vdc, non-inductive.
Response Time	500ms, typical.

### Status Functions

Number of Inputs	16 inputs (48 optional).
Inputs	TTL-compatible closures at the Remote Terminal. (3300 ohm internal pull-up resistors).
Input Filtering	L-C low-pass filter for each input.
Input States	User programmable for N.O. or N.C. contacts.
Indication	Front-panel Green LEDs at RT and CT. Changeable to Red.
Response Time	1s, typical from status change to indication at the CT. 250ms, typical when commands are being issued from the CT.

### Telemetry (Analog) Functions

Number of Channels	16 inputs.
Inputs	Analog +/- 4.5 Vdc maximum, single ended referenced to ground.
Input Impedance	500 kOhm, nominal.
Input Filtering	L-C low-pass filter for each channel.
Calibration	Via front-panel buttons in millivolt, linear, power or indirect power mode. A minimum of 0.25 volts required for full-scale calibration (9999) to maintain stated accuracy.
A/D	One part in 4096 (12 bits + sign).
Measurement Accuracy	Better than 0.5%.
Sample Rate	Greater than 9 times/second on displayed channel.
Display	4 digits (9999, maximum) plus sign and decimal point. Alphanumeric setup menu.
Response Time	1s, typical, from an input change to display at the CT. 250ms, typical when commands are being issued from the CT.

**Physical**

Power (CT or RT) 100/120/220/230/240 Vac, 50/60 Hz, 3 W, typical.

Operating Temperature 0-50 °C.

Size (W x H x D) 49 cm x 18 cm x 23 cm (19" x 7" x 9").

**Options**

TaskMaster20 Single-site MRC1620 PC Software  
requires IBM PC/XT or equivalent or better.

MasterController Multi-site MRC1620/MRC-2 PC Software  
requires IBM PC/AT or equivalent or better.

Subcarrier Communications Available on standard frequencies from 26 to 185 kHz.

Latching Relays Adds capability to substitute magnetically latching relays for the provided momentary relays.

Specifications subject to change without notice.

## 1.3 System Description

The Control and Remote Terminals consist of several printed circuit modules which share the processing load. Although the Remote and the Control Terminals perform different functions, they are very similar electrically and mechanically: most of the boards appearing in one are identical to the boards appearing in the other. The only exceptions are the Analog/Command/Status board and the External Relay board which are installed only in the Remote Terminal. The following text describes a typical MRC1620 terminal in a "building-block" format. For specific circuit details, see Section 4, Module Descriptions.

The MRC1620 Remote Terminal consists of seven modules: Power Supply, CPU, Front Panel, Communications I/O, Data Modems, Analog/Command/Status, and External Relay board. The Control Terminal omits the Analog/Command/Status and External Relay boards. The text below describes in general terms the purpose of these individual modules and their interaction with other modules. For a complete circuit description of the modules, see Section 4.

### 1.3.1 CPU

This board is the heart of the MRC1620 terminal and is located directly behind the front-panel printed circuit board. It holds the Motorola 6809 Microprocessor, the program instructions in FLASH RAM, the RAM, the setup parameters in EEPROM, some interfacing logic for communication with the other modules in the system, and the RS-232 port. Most communication between modules is done through an external I/O address bus and I/O data bus. When the CPU board wants to communicate with another board, it puts an address on the I/O address lines IOAB1-IOAB4. If the operation is a Read, the addressed module puts data on I/O data lines IODB0-IODB7, which is read by the CPU board. For a Write operation, after placing the address on the I/O address lines, it puts data on the I/O data lines and strobes the \*WRSTR writestrobe line. The addressed module then receives the data from the I/O data bus.

In addition to the CPU board signals, there are signals which are generated externally that the Processor Board routes to other modules; for example, power lines such as RELAY +15, ANALOG +15, ANALOG -15, and +5.

### 1.3.2 Front Panel

The Front Panel board is responsible for interfacing operator-oriented functions with the CPU board and is mounted directly on the chassis' front panel. It communicates with the CPU board over the I/O bus and uses no other signals. The LEDs can be changed from green to red by reversing their polarity.

### 1.3.3 Power Supply

A wall mounted transformer supplies unregulated 12.6 Vdc to the internal power supply board. The internal power supply board provides +15, -15 and +5 Vdc to the system. The wall mounted transformer can be selected to accommodate 100, 120, 230, 240 Vac inputs.

### 1.3.4 Data Modems

The Data Modems are a family of devices which are used to communicate data between the Control and Remote Terminals. These devices are attached to the CPU board via two connectors. Essentially, there are three types of data modems: Telco, Subcarrier, and Subaudible. Each terminal may be configured with any combination of these. In addition, if the system is to be run over Telco line exclusively, it may be configured for 2-wire or 4-wire operation.

The Data Modems are comprised of two sections: a transmitter, and a receiver, each on its own printed circuit board. The purpose of these modems is to interface serial data used by the CPU board to and from FSK carrier modulation. For Telco interface, the frequencies lie within the audio region. Subcarrier board frequencies are available in a variety of standard frequencies ranging from 26 kHz through 185 kHz.

In addition to modulating and demodulating signals, the modem boards also select the data rate at which information is to be conveyed. Baud rate selection is accomplished by connecting any one of the 6 data clocks to the receive data clock RXCLK, or the transmit data clock TXCLK, as appropriate. This connection is done automatically on each transmit or receive board. The Telco and Subcarrier boards operate at 1200 baud using the 19200 Hz clock line supplied from the CPU board. Other signals such as \*DCD, \*CTS, and \*RTS are used to pass modem status signals to and from the CPU board.

### **1.3.5 External Relay (RT Only)**

The External Relay board accepts the 16 analog voltage samples and the 16 status inputs, and presents them to the Analog/Command/Status board for further processing. It is mounted on the outside of the Remote Terminal's rear panel. Since the analog inputs are single-ended, AD1-AD16 carry the analog samples, and AGND carries the common signal; ST1-ST16 carry the status information. In addition to accepting data, the External Relay board provides a set of 34 relay contact closures. Each channel has a RAISE contact and a LOWER contact. They are activated when the appropriate CHnnR or CHnnL line is driven to ground. The Failsafe and Maintenance Override relays are activated by low levels on the FAILSAFE and MAINT lines.

### **1.3.6 Analog/Status/Command (RT Only)**

The Analog/Command/Status board is a multipurpose module which interfaces the CPU board and the External Relay board. It is located inside the chassis, and is mounted on the rear panel. Like most of the other boards which communicate with the CPU board, the Analog/Command/Status board passes data back and forth over the I/O bus. Perhaps the most important function of the Analog/Command/Status board is the Analog to Digital conversion of the analog sample channels. Following several commands from the CPU board, the A/D converter indicates its state of readiness using the line \*ADRDY. When a conversion is complete, the CPU board resets the A/D, and selects the next analog sample channel.

### **1.3.7 Communications I/O**

The Communications I/O board is quite simple since it contains no active components, but still is important. It serves as the gateway for all communications directed towards the other terminal and PC, and contains various circuitry designed to protect the MRC1620 from any high voltage surges over the Telco lines, etc. It passes communications data to and from the Data Modems (via the CPU board) using the TELCO IN, TELCO OUT, SUB IN, and SUB OUT lines. Communications with the PC is via the 9-pin RS-232 EIA connector. In addition, other signals such as \*BZDRV and \*INTBZ are supplied to the rear panel allowing the user to enable the internal alarm buzzer. The Communications I/O board is mounted on the outside of the rear panel of the chassis.

### **1.3.8 External I/O (RT Only)**

The External I/O board provides the same functions as the External Relay board which it replaces. In addition, the External I/O accepts 32 additional Status Inputs and converts them to analog voltages for the Analog/Command/Status board. Also allows for latching relays to be substituted for the provided momentary relays.

## ***Section Two***

### ***Installation***

Contents	Page
2.1 Introduction	2-2
2.2 Unpacking	2-2
2.3 Line Voltage Selection	2-2
2.4 Site Selection	2-3
2.5 Pre-Installation Checkout	2-3
2.6 Remote & Control Communications Interconnections	2-4
2.6.1 Telco Interconnect	2-4
2.6.2 Subcarrier & Subaudible Interconnects	2-5
2.6.3 Mixed Interconnects	2-6
2.7 System Checkout	2-7
2.8 Physical Installation	2-8
2.9 Audible Alarm	2-8
2.10 Analog Inputs	2-9
2.11 Status Inputs	2-10
2.12 Relay Outputs	2-10
2.12.1 Raise & Lower	2-12
2.12.2 Maintenance Override	2-12
2.12.3 Failsafe	2-12

## 2.1 Introduction

We recommend that you read the entire manual to understand the MRC1620 prior to attempting to hookup this equipment. However, we realize this may be impractical in some situations, so please read at least Sections 2 and 3. In the following discussion, the Remote Terminal is assumed to be used at the transmitter site and the Control Terminal at the studio.

## 2.2 Unpacking

The MRC1620 Remote and Control Terminals should be carefully unpacked and inspected for shipping damage. Should inspection reveal any shipping damage, visible or hidden, immediately file a claim with the carrier. Keep all packing materials until the performance of the system is confirmed.

We recommend that the front doors to both the Remote and Control Terminals be opened for a superficial inspection of the internal components. This should ascertain that all boards, assemblies, and cables are mechanically secure.

Four screws are used to hold the power supply in place during shipment (located on the underside of the chassis). They should be removed from each terminal before installation. Retain these shipping screws and reinstall them if the terminals are to be moved. This will insure safe transportation.

### CAUTION

Do not apply power to either terminal until the procedure in Section 2.3 is completed.

Do not attempt any adjustments of any kind until the nature of each adjustment is understood.

## 2.3 Line Voltage Selection

The Remote and Control Terminals each have the capability of operating at either 100, 120, 220, or 230/240 Vac, 50-60 Hz. The units are shipped for 120 Vac operation, unless otherwise specified.

Verify that the wall mounted transformer is appropriately marked in the case of 220, 230 or 240 Vac operation.

## 2.4 Site Selection

The Remote and Control Terminals must be set to the same site for proper operation. The site select switch is provided for multi-site operation with PC Software. Set S2 as follows (S2-8 is not used):

Site	S2-1	S2-2	S2-3	S2-4	S2-5	S2-6	S2-7	
0	OFF	(factory default)						
1	ON	OFF	OFF	OFF	OFF	OFF	OFF	
2	OFF	ON	OFF	OFF	OFF	OFF	OFF	
3	ON	ON	OFF	OFF	OFF	OFF	OFF	
4	OFF	OFF	ON	OFF	OFF	OFF	OFF	
5	ON	OFF	ON	OFF	OFF	OFF	OFF	
6	OFF	ON	ON	OFF	OFF	OFF	OFF	
7	ON	ON	ON	OFF	OFF	OFF	OFF	
8	OFF	OFF	OFF	ON	OFF	OFF	OFF	
.								
.								
125	ON	OFF	ON	ON	ON	ON	ON	
126	OFF	ON	ON	ON	ON	ON	ON	
127	ON							

## 2.5 Pre-installation Checkout

The main purpose of the preinstallation checkout is for the user to gain familiarity with the system while both the Remote and Control Terminals are easily accessible and together on a bench at the same location. While the installation is relatively simple and straight forward, certain details of installation and operation, if overlooked, may cause what appear to be equipment failures.

### CAUTION

**Always remove power from the terminal whenever printed circuit boards are removed or replaced in the terminal. Failure to observe this caution may cause damage to one or more boards.**

Connect the wall mounted transformer to both the Remote (the one with the relays on the rear) and the Control Terminals. Plug these into an ac power source. Open the front panels of each terminal and turn on power.

Verify that the Remote Terminal is displaying "RT" followed by the site number (typically 0). This indicates Channel 0. After a few seconds the FAILSAFE and ALARM LEDs should be flashing. After about 10 seconds the display will go blank and these two LEDs will be the only LEDs displayed. Press ACK key. The display now should show "19 1."

Press the CHANNEL UP arrow key. You should now be at Channel 0 again. Press the SETUP key and the UPPER LIMIT key at the same time. All LEDs and display segments should be illuminated. Release the keys to restore the LEDs and display.

Verify that the Control Terminal is displaying "CT" followed by the site number (typically 0). Press ACK. The display should now show "19 1.". Press the CHANNEL UP arrow key. You should now be at Channel 0 again. Press the SETUP key and the UPPER LIMIT key at the same time. All LEDs and display segments should be illuminated. Release the keys to restore the LEDs and display.

## 2.6 Remote and Control Communications Interconnections

The following paragraphs tell how to connect the two terminals to form an MRC1620 system.

Set the DIP switches on the communications boards as follows:

Board	SW1-1	-2	-3	-4	-5
Telco Input	ON	ON	OFF	OFF	
Telco Output (2-wire)	ON	ON	OFF	OFF	OFF
Telco Output (4-wire)	ON	OFF	ON	OFF	OFF
Subcarrier Input	ON	ON	OFF	OFF	
Subcarrier Output	ON	OFF	ON	OFF	OFF

### 2.6.1 Telco Interconnect

When telephone lines are used for communication in both directions between the two terminals, two modes of operation are possible, 2-wire or 4-wire. In the 2-wire mode, one telephone pair carries both Remote and Control message transmissions. In the 4-wire mode, the Remote and Control Terminal messages are transmitted on separate telephone pairs, giving slightly better noise immunity. In either case, the conditions of a Bell System Series 3002 "basic-conditioned" data channel should be maintained between the Remote and Control Terminals.

Note: The Communications I/O board (on the rear of each chassis) contains varistors which give some protection against lightning strikes. However, we strongly recommend that you provide an external lightning arrestor on all phone lines, especially those at a transmitter site (where the Remote Terminal is located).

If you choose to use a 2-wire Telco circuit, then verify that each of the four Telco boards (two at each terminal) is jumpered for 2-wire operation. (See the lower-right section of each board.) Connect the TELCO INPUT terminals on the rear of the Remote unit to the TELCO INPUT terminals on the rear of the Control unit as shown in Figure 2-1.

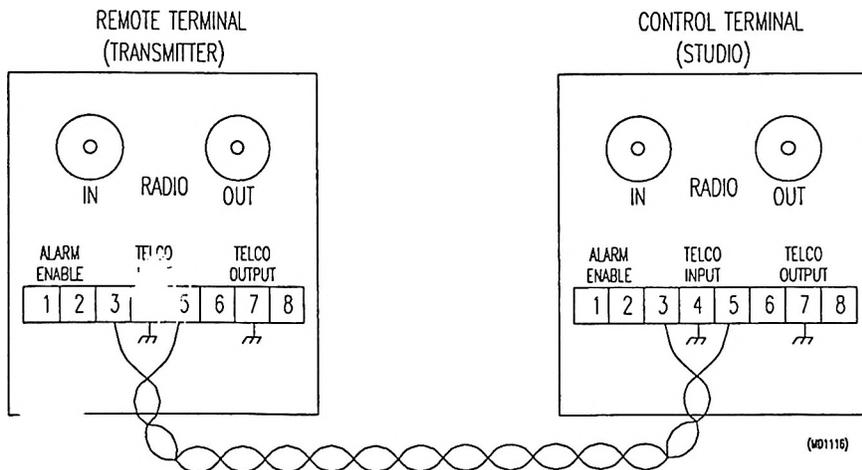


Figure 2-1  
2-Wire Telco Communications

If you choose to use a 4-wire Telco circuit, then verify that each of the four Telco boards (two at each terminal) is jumpered for 4-wire operation. (See the lower-right section of each board.) Connect the TELCO INPUT terminals on the rear of the Remote unit to the TELCO OUTPUT terminals on the rear of the Control unit and vice-versa as shown in Figure 2-2.

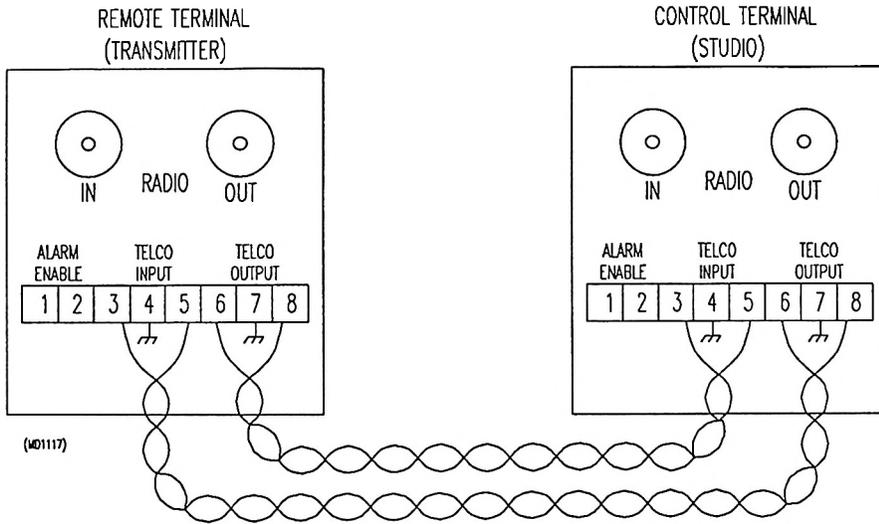


Figure 2-2  
4-Wire Telco Communications

### 2.6.2 Subcarrier and Subaudible Interconnects

When FM subcarriers are used for data in both directions, Subcarrier Input and Output boards are normally supplied. Connect the RADIO INPUT of the Remote unit to the RADIO OUTPUT of the Control unit, and vice-versa, as shown in Figure 2-3.

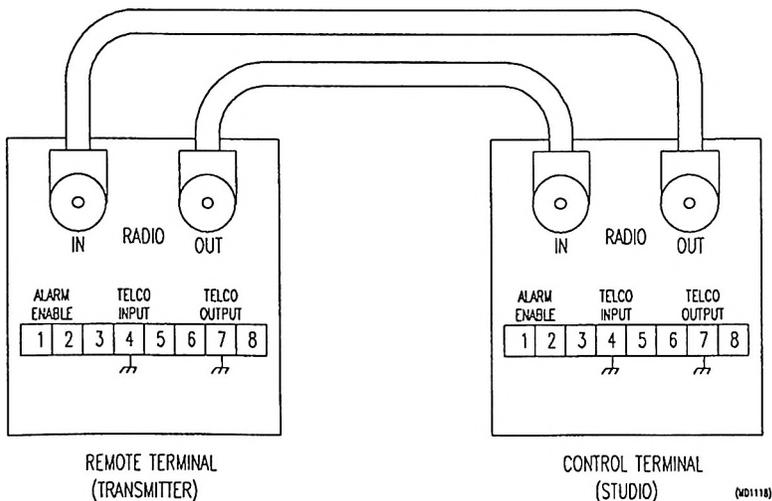


Figure 2-3  
Subcarrier Communications

## 2-6 Installation

Verify that the correct frequencies for your application are installed. For example, if you want a 110 kHz subcarrier circuit for use over your STL (from Control to Remote) and a 67 kHz subcarrier circuit for use over the air (from Remote to Control), then be sure that the 110 kHz Subcarrier Input board and the 67 kHz Subcarrier Output board are installed at locations P3 and P4 (the positions are interchangeable) of the CPU board (on the rear of the front panel) of the Remote Terminal. It follows that the 110 kHz Subcarrier Output board and the 67 kHz Subcarrier Input board should be located at the Control Terminal.

### 2.6.3 Mixed Interconnects

When one communication direction is on telephone lines (or equivalent) and the other direction is on subcarrier (or subaudible), then the appropriate boards are supplied. Verify that the Telco boards (there should be two, one at each terminal) are jumpered for 4-wire operation (see the lower-right section of the boards).

If you choose Subcarrier communications from Control to Remote (as with an STL) and Telco communications from Remote to Control (as with a Telemetry Return Link) then verify that the Subcarrier Input board and the Telco Output board are installed at location P4 of the CPU board (on the rear of the front panel) of the Remote Terminal. The Subcarrier Output board and the Telco Input board should be installed at the Control Terminal. See Figure 2-4.

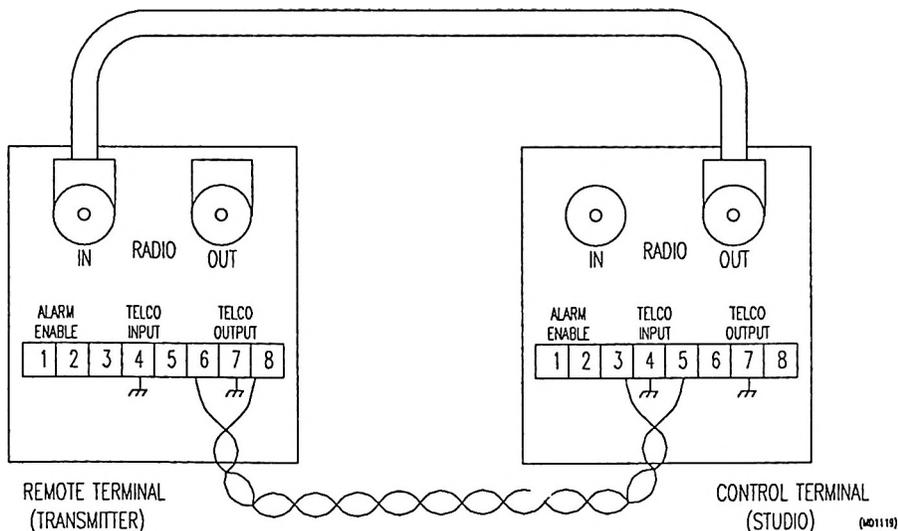


Figure 2-4  
Mixed Communications (Case 1)

If you choose Telco communications from Control to Remote (as with a phone line) and Subcarrier communications from Remote to Control (as with subcarrier over the air) then verify that the Telco Input board and the Subcarrier Output board are installed at locations P3 and P4 of the CPU board (on the rear of the front panel) of the Remote Terminal. The Telco Output board and the Subcarrier Input board should be located at the Control Terminal. See Figure 2-5.

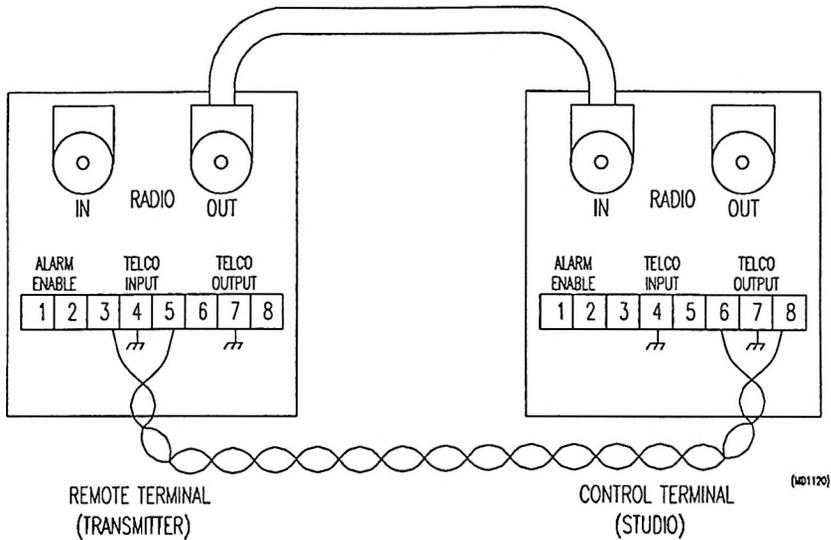


Figure 2-5  
Mixed Communications (Case 2)

If you choose to use External Subcarrier equipment with a Telco board to communicate over a Subcarrier Input or Subcarrier Output board, a Telco Lo (in or out, as appropriate) board must be used for the Telco portion of that data path.

## 2.7 System Checkout

Now that you have both the Remote and Control Terminals connected back-to-back on a bench in front of you, it would be a good time to review the SETUP operation of the MRC1620 as discussed in Section 3. Figure 2-6 is provided to help you plan your installation.

CHANNEL	TELEMETRY DESCRIPTION	MODE (M,L,P)	NORMAL CALIBRATION	UPPER LIMIT	LOWER LIMIT	MUTE CHAN	STATUS DESCRIPTION	INVRT (YES/NO)	ALARM (N,F,R,B)	MUTE CHAN
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										
11										
12										
13										
14										
15										
16										

001100

Figure 2-6  
Setup Worksheet

## 2.8 Physical Installation

The MRC1620 is designed for industry-standard RTMA rack mounting. If the power supply shipping screws are removed prior to installation, then once the unit is installed in the rack, all boards that normally require service can be removed without removing the chassis from the rack.

## 2.9 Audible Alarm

Control of the audible alarm (located behind the front panel) at both the Remote and Control Terminals is provided by the terminals labeled "ALARM ENABLE" on the rear of each chassis. \*BZDRV is buzzer drive and \*INTBZ is internal buzzer.

Several alternatives are available to you. The simplest is to install a jumper between terminals 1 and 2. In this case, the audible alarm will always be activated when an alarm condition is detected.

In the case that a terminal is located in a studio booth, it is possible to have external control of the buzzer so that will be muted when a mike is active. See Figure 2-7. The relay contact (supplied by you) is assumed to be open when any mike is active and closed when no mikes are active.

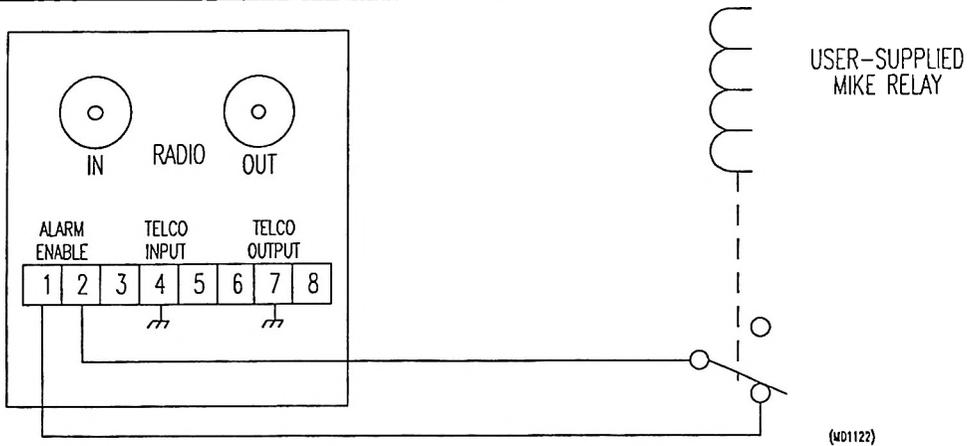


Figure 2-7  
Alarm Buzzer Muting

If you wish to use an external indicator (e.g., a lamp or buzzer), note that \*BZDRV is a transistor closure capable of sinking only 50 mA at 12 V (to signal ground). For larger loads, use an external relay (supplied by you). See Figure 2-8.

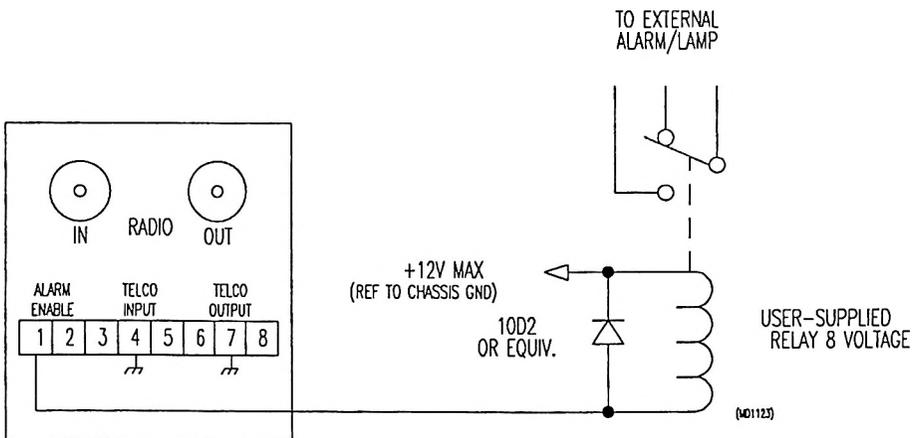


Figure 2-8  
External Alarm

## 2.10 Analog Inputs

The analog input terminals are located at the upper-right corner of the External Relay board on the rear of the chassis at the Remote Terminal. Full-scale input is + or -4.5 Vdc. If you exceed approximately 5 V on an input, "OUCH" will appear in the display, erratic operation may occur on one or more channels. Each input has an integral low-pass filter, so any signal other than dc will be averaged. Each input is singled-ended, i.e., one side of the signal is tied to analog ground. If you wish to use a signal that is floating above analog ground, you must use an external differential and/or isolation amplifier. We also recommend that you ground any unused analog inputs to prevent erroneous readings.

## 2.11 Status Inputs

The status input terminals are located at the lower-right corner of the External Relay board on the rear of the chassis at the Remote Terminal. Each input is TTL compatible, i.e., a "low" is 0 - 0.8 Vdc and a "high" is 2.4-5.0 Vdc. Each input has a 3.3 K ohm pullup so that a simple contact closure will operate a status input. If you use a contact closure (such as a relay), be sure to install an RC network (100 ohm, 0.1 uF) across the contacts to suppress contact bounce. See Figure 2-9.

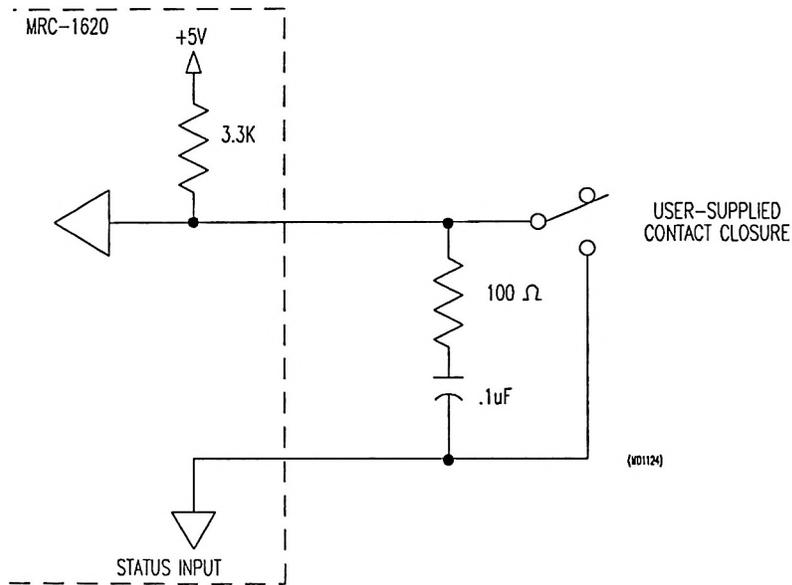


Figure 2-9  
Status Input Interfacing

## 2.12 Relay Outputs

Each of the 34 relays (16 RAISE, 16 LOWER, Maintenance Override, and Failsafe) is rated at 30 V and 2 A, non-inductive. For larger loads and/or higher voltages you should use an external relay (supplied by you), driven by the MRC1620 relay.

For interfacing the relays to TTL equipment, an RC network (100 ohm, 0.1 uF) should be used to suppress contact bounce, and a pullup resistor may be needed, depending on the particular application. See Figure 2-10.

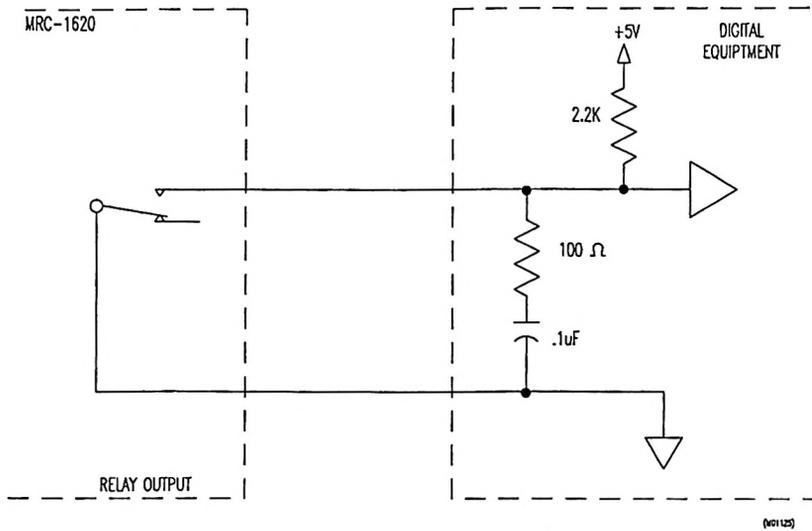


Figure 2-10  
Relay Output Interfacing

For interfacing the MRC1620 relays to external relays, external "snubbing" networks (100 ohm, 0.1 uF) must be installed across ac external relay coils or other ac loads; "clamping" diodes (1N4002 or equivalent) must be installed across dc external relay coils. This is mandatory to avoid erratic operation and/or damage to the MRC1620. See Figure 2-11.

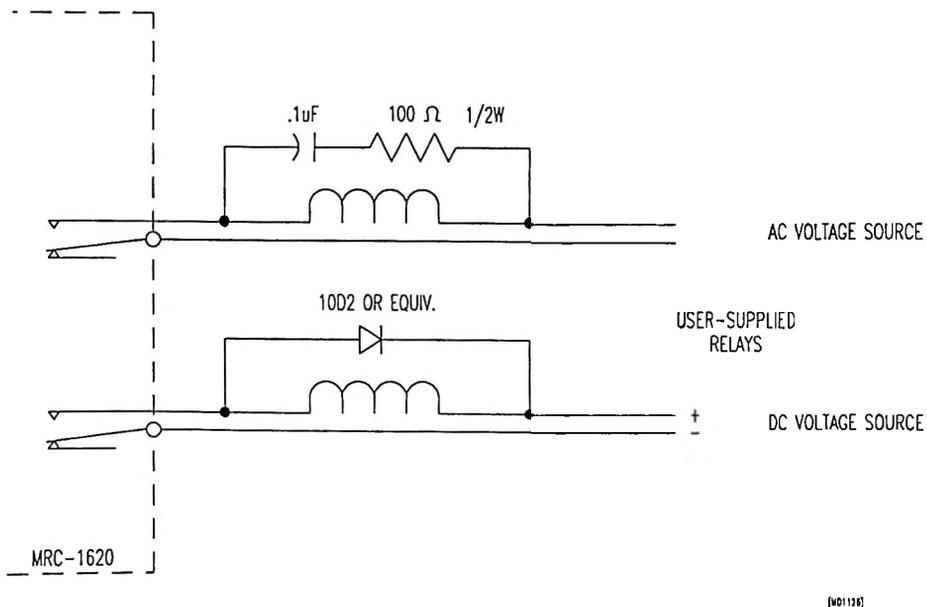


Figure 2-11  
Relay-Relay Interfacing

## 2-12 *Installation*

---

### 2.12.1 **Raise and Lower**

Each RAISE and LOWER output has form C contacts available. The relay is energized when the appropriate RAISE or LOWER command is issued.

If the Latching Relay option is installed, you can substitute one or two latching relays for each pair of momentary Raise/Lower relays. If a latching relay has been installed, RAISE performs a "SET" on the relay and LOWER performs a "RESET".

### 2.12.2 **Maintenance Override**

The Maintenance Override relay has form C contacts available. The relay is energized when the Remote Terminal is placed in the Maintenance Override condition.

### 2.12.3 **Failsafe**

The Failsafe relay has form C contacts available. The relay is energized when there *is not* a failsafe condition, and is relaxed when there *is* a failsafe condition at the Remote Terminal.

## ***Section Three***

### ***Operation***

Contents	Page
3.1 Remote Terminal Operation	3-2
3.1.1 General Comments	3-4
3.1.2 Channel 0	3-4
3.1.3 Channels 1-16	3-5
3.1.4 Failsafe	3-6
3.2 Remote Terminal Set Up	3-7
3.2.1 Channels 1-16	3-7
3.2.2 Channel 18 -- Communications Header & Trailer Bytes	3-10
3.2.3 Channel 19 -- Failsafe	3-10
3.3 Final Notes on the Remote Terminal	3-11
3.4 Control Terminal Operation	3-11
3.5 Summary of Operations	3-12

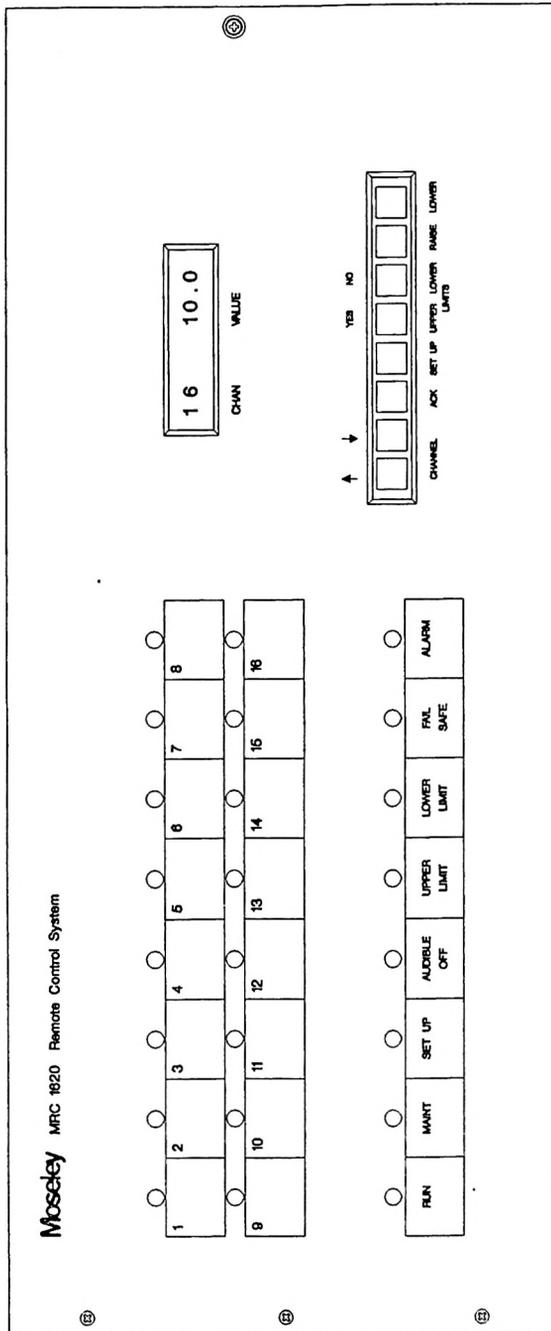
## 3.1 Remote Terminal Operation

We suggest that the reader have the Control and Remote Terminals available for experimentation while reading this section. Pushing the buttons on the front panel cannot damage the units. Place the Control and Remote terminals together on a bench or table top, and connect them together (using wire or coax cable terminated by BNC connectors, depending on the interconnection options you have ordered). Refer to Section 2.6 for information on interconnection, Section 2.3 for line voltage selection, and Section 2.5 for preinstallation checkout.

This having been done, power up both terminals using the power switch located inside the chassis. You will have to open the front panel using the knurled knob to do this.

If you do not have the units available while reading this section, Figure 3-1, showing a front panel, is provided below for reference. The Control and Remote terminals have identical front panels. (You can tell them apart by looking at Channel "0" or the rear of the units. The Remote Terminal has an external relay board.)

As one might guess from their close resemblance, operation from the Control and Remote Terminals is very similar. The Remote Terminal (which is the unit installed at the transmitter) has additional set-up capabilities. We will first describe operation at the Remote Terminal, then describe how the Control Terminal differs.



(NO1127)

Figure 3-1  
MRC1620 Front Panel

## 3-4 Operation

### 3.1.1 General Comments

The alphanumeric display on the front panel always pertains to one of the twenty channels (numbered 0 to 19). When the Remote Terminal is powered up, it goes to channel 0. Channel 0 is the "power saver" channel; after ten seconds the displays are turned off (except for the RUN, MAINT, FAILSAFE, and ALARM LEDs, whose significance we will explain later). Any time a button is pushed, the displays are turned on for ten seconds. Only channel 0 has this feature, which is useful if you are using an uninterruptible power supply (UPS) containing a battery.

To select a different channel, press the **UP** or **DOWN** arrow keys. Each time you push the button, the channel number is incremented or decremented. Holding the button down will cause the system to advance (or retreat) through the channels continuously. After channel 19, channel 0 is selected (and vice-versa).

Channel 0 displays the terminal type (RT or CT) and the site number.

Channels 1-16 display the current value of the sixteen analog (telemetry) inputs.

Channel 17 is a test of the A/D (analog-to-digital) converter. The A/D reference voltage is fed through the input amplifier and back into the A/D converter. It should always read within 20 counts of 2048. *Str'dr reads 0*  
*OPTIC Loop from XMT is Measured*

Channel 18 is an indication of the performance of the interconnection between terminals. The first two digits represent the quality of communications (proportion of error-free messages) received from the other terminal (hardwire port, HW, connected through the plug in cards). The second two digits represent the quality of communications it is receiving from the PC port. The third two digits represent the quality of communications being received from the alternate port. Each of these data quality displays is a number from 00 to 99, with 99 being best.

Channel 19 displays the time remaining until Failsafe as a number of minutes between 0 and 9999. If Failsafe is not enabled, 0 will be displayed.

### 3.1.2 Channel 0

When channel 0 is selected, the keys have different meanings than those marked on the front panel. At the Remote Terminal, we have:

**SET UP** and **UPPER LIMIT** simultaneously:

Lamp Test: All LEDs and all segments of the alpha-numeric display are lit up.

**SET UP** and **LOWER LIMIT** simultaneously:

Audible Alarm Test: The front panel audible alarm is sounded as long as the keys are pressed.

#### NOTE

You must install an enabling jumper on the rear of the unit before the alarm will sound. Refer to Section 2.8, Audible Alarm for information.

**SET UP** and **RAISE** simultaneously:

Audible alarm enable/disable. Each simultaneous push of these keys reverses the status of audible alarming. The LED labeled AUDIBLE OFF shows the current status. The audible alarm disable function does not disable the audible alarm test.

**SET UP and LOWER simultaneously:**

Maintenance override enable/disable. FCC regulations traditionally required that only one point at a time in a Remote Control system may be the "control point". The control point has the ability to execute command actions. In the Moseley MRC product line, when the Remote Terminal is the control point, there is said to be a "Maintenance Override" condition. This corresponds to the local/remote function on many older remote controls and is essential for personnel security at the transmitter site.

When a maintenance override condition exists, the MAINT LED is lit at both Control and Remote Terminals. The **RAISE** and **LOWER** keys at the Control Terminal are disabled and the **RAISE** and **LOWER** keys at the Remote Terminal are armed. A relay at the Remote Terminal is closed when the system is in a maintenance override condition. This permits the connection of an external light or alarm to warn personnel to remove the system from Maintenance Override Mode before leaving the transmitter plant. **MAINTENANCE OVERRIDE MAY NOT BE ENDED FROM THE CONTROL TERMINAL.** Each simultaneous push of **SET UP** and **LOWER** at the Remote Terminal while channel 0 is selected reverses the current state of maintenance override.

**SET UP and ACK simultaneously:**

This clears all alarms at once. Various conditions cause alarms in the MRC1620. These will be described later. If there are several different alarms (for instance, several channels go out of tolerance) the alarms will be stacked. Normally each alarm will be displayed in turn. (Each time **ACK** is pushed the next alarm is displayed.) If for some reason you do not want to step through all the alarms, **SET UP** and **ACK** pushed simultaneously while on channel 0 will clear all the alarms.

**Initial Channel 0 indications on power up.**

Channel 0 will display certain error conditions on power up. The alternate displays are:

- RB 0. Battery RAM is not installed, or the battery is weak (replace the IC).
- RE 0. EEPROM is not installed.

In addition, the AUDIBLE OFF LED will flash when the MRC1620 is initializing the EEPROM for the first time.

**3.1.3 Channels 1-16**

The preceding key combinations pertain to channel 0. For channels 1-16 the keys have the following effects:

**RAISE:** Activates the RAISE relay associated with the selected channel. See note under "LOWER."

**LOWER:** Activates the LOWER relay associated with the selected channel.

**NOTE**

**RAISE and LOWER at the Remote Terminal will have no effect unless the unit is in maintenance override mode. Maintenance override defeats RAISE and LOWER at the Control Terminal.**

**UPPER AND LOWER LIMITS:** These keys are used to display any tolerance limits which you have established for the selected channel. (These limits are entered via set-up mode, which we will describe later.) The limit will be displayed as long as the key is held down. A display of 0, indicates that no limit has been established for the selected channel, not that the limit is 0 units.

**ACK (Acknowledge):** This key is used to acknowledge alarms. The following conditions cause alarms at the Remote Terminal:

Channels 1-16 out of user-established tolerance limits.

Status alarms. (You can establish alarms on transitions of the 16 status channels. We will describe how to do this later.)

Channel 17 (A/D test) out of factory-preset tolerances.

Interruption of data from Control Terminal. (Channel 18)

Failsafe started/activated. (Channel 19)

When one or more of these conditions occurs, the alarm LED flashes. If the audible alarm has not been disabled (via **SET UP** and **RAISE** on channel 0, described previously) and the enabling jumper has been installed on the rear panel, the audible alarm will sound also. The alarm is cleared by pushing **ACK**. The appropriate alarming channel is selected automatically.

In the case of telemetry tolerance alarms, the red LEDs labeled UPPER LIMIT and LOWER LIMIT are lit as appropriate, for as long as the out-of-tolerance condition persists. (These LEDs pertain to the selected channel only. If you go to another channel that is not out of tolerance, they will go out.) If an alarm conditions ends, the alarm must still be acknowledged. The affected channel will be selected, but the tolerance LEDs will not be lit.

For status alarms, the appropriate status LED will be flashing when a rising or falling edge has occurred. The LED will be flashing at a 25% duty cycle (mostly OFF) if the current state of that status channel is OFF. The LED will be flashing at a 75% duty cycle (mostly ON) if the current state of the status channel is ON. The duty cycle does not indicate which type of alarm (rising or falling) occurred. When **ACK** is pushed, the alarm indication goes away until another alarm transition occurs.

If several alarms have occurred, the alarms will be stacked. Pushing **ACK** clears the first alarm. After a four-second delay the alarm LED will flash again, the audible alarm will sound if it has been enabled, and when the operator pushes **ACK** the next alarm channel will be selected. This process continues until all of the alarms have been cleared.

If there are no unacknowledged alarms, pushing **ACK** will select channels where the previously acknowledged alarm condition remains in effect. If there is more than one such channel, each channel will be selected in turn as **ACK** is pushed successively. (You must wait four seconds between pushes.)

If an analog channel is muted, a "[ " will appear in front of the value and limit checking will be suspended for that analog channel. If a status channel is muted, alarm checking will be suspended for that status channel.

### 3.1.4 Failsafe

When the Remote or Control Terminal senses that it is no longer receiving data transmissions from the other terminal, the failsafe sequence commences. When the data performance reaches 50, an alarm is sounded for channel 18. When the data performance reaches 00, the FAILSAFE LED on the front panel begins to flash and the failsafe countdown begins (from the user-set nominal time). When three minutes remain in the countdown, an alarm is sounded for channel 19. When zero minutes is reached, the LED remains on steadily, another alarm is sounded, and the failsafe relay relaxes at the RT. This relay can be connected to make your transmitter inoperative under failsafe conditions. As soon as communication from Control to Remote is reestablished, the LED goes off and the failsafe relay energizes again.

Entering maintenance override at the Remote Terminal ends failsafe. Failsafe can be disabled (see Section 3.2.2).

## 3.2 Remote Terminal Set Up

Channels 1-16 can be calibrated, given tolerance alarm limits, et cetera. Channel 18 can be used to set up communications header and trailer bytes. Channel 19 can be used to set up Failsafe. To enter set-up mode, select a channel using the **UP** and **DOWN** arrow keys and press **SET UP**.

When in set-up mode, the **SET UP** LED is lit. You may think of setup as a series of questions. At the end of the sequence the **SET UP** LED goes off and the various setup parameters you have established go into effect. To abort the sequence simply press **SET UP** again.

### WARNING

**You must go through the entire sequence or none of your entries will take effect; sample telemetry voltages must be present during telemetry set-up. Status inputs should be connected for status alarm set-up.**

While in set-up mode, the keys marked **UPPER** and **LOWER LIMIT** take on the meanings **YES** and **NO**. ("YES" and "NO" are marked above the keys.)

In general, press **NO**, **UP**, or **DOWN** as appropriate until the alphanumeric display shows what you want to see. Then press **YES** to enter the proper parameter and go on to the next question.

### 3.2.1 Channels 1-16

#### Calibration Mode

After you select a channel and press **SET UP**, you will see **MVOLT** in the alphanumeric display. We are choosing the telemetry calibration mode. Our choices are:

MVOLT (millivolt)  
LINEAR  
POWER  
INDIRECT (except on channel 1)

As you press **NO**, each of these choices will be displayed in turn. Press **YES** when your choice appears in the window.

**MVOLT** specifies that the display value for the selected channel will be expressed in millivolts. For example, if channel 1 is calibrated in **MVOLT** mode and 3.2 volts is applied to the corresponding analog input, "3200" will be displayed. The "" indicates that value is in millivolts.

**LINEAR** specifies that the display value will be directly proportional to the input sample voltage for the channel being set up. Later on you will have to enter a calibration value. We will explain this when we get to it.

**POWER** mode specifies that the display value will vary as the square of the input sample voltage. You may use this mode to compute power from a telemetry input that varies proportional to current. This mode also requires a calibration value, and will be explained more fully later.

**INDIRECT** mode specifies that the display value will vary in proportion to the product of the input voltage on the channel being set up, and that of the next lower-numbered channel. For instance, if channel two is calibrated in **INDIRECT** mode, the input voltages on channel one and two are multiplied, and the display value is proportional to this product. (As with **LINEAR** and **POWER** modes, you will enter a calibration factor later.) Since channel one has no next lower channel, **INDIRECT** mode will not be offered as a choice when you are setting it up.

### Decimal Point Position

If you have selected MVOLT mode, you will skip the next three choices, and advance directly to upper limit entry, below. Otherwise (in LINEAR, POWER and INDIRECT modes), you must now choose from these:

- XXXX.
- XXX.X
- XX.XX
- X.XXX
- .XXXX

This entry specifies the position of the decimal point for the display. Press NO until you see the position you want, then press YES.

### Displayed Sign

Next you choose from:

- SIGN +
- SIGN -

This entry specifies the sign of the calibration factor you are about to have calculated by the MRC1620 (see below). Use NO and YES.

### Calibration Value

Now we enter the calibration value. This process is exactly analogous to the process of calibration on a conventional remote control, where you adjust a trim-pot until the meter reads correctly. To adjust the display value use the UP and DOWN keys until you see the value you want to be displayed for the input sample voltage you have applied.

For example, suppose you apply a 3.0 volt telemetry sample to the input for channel two, select channel two, press SET UP, select Linear mode, select XXX.X, and select sign +. When you get to the calibration factor the display starts out at 100.0. You may adjust this to any value you want by using UP and DOWN keys. Let's suppose 100.0 is exactly what you want. You press YES. After you complete the remaining questions, you leave set-up mode. From now on, whenever 3.0 volts of sample is applied to the input for channel two, 100.0 will be displayed when channel 2 is selected. If 1.5 volts is applied, this is half as much, so 50.0 will be displayed. Suppose you had chosen POWER instead of LINEAR mode (with all the other entries exactly the same). For a 3.0 volt sample applied to the input, the display says 100.0, just as for LINEAR. But when you apply 1.5 volts, the input voltage is half as much, so the display value falls according to the square of one-half (i.e., one-fourth) and therefore 25.0 is displayed.

Let us take the same example again, but this time choosing INDIRECT mode. Suppose a 1.0 volt sample has been applied to channel 1 and 3.0 volts to channel 2 at calibration time. We once again choose 100.0 as the calibration factor. Since the display value is proportional to the product of the two voltages, we can develop the following table:

	Channel 1: Input:	Channel 2: Input:	Channel 2: Display:
Original Conditions:	1.0 V	3.0 V	100.0
Changed Conditions:	0.5 V (x 1/2)	3.0 V (x 1)	50.0
	0.5 V (x 1/2)	1.5 V (x 1/2)	25.0
	3.0 V (x 3)	3.0 V (x 1)	300.0

Studying these examples should give you a good grasp of the operation of INDIRECT mode.

Due to the characteristics of the A/D converter used in the MRC1620, accuracy is proportional to the input sample voltage at calibration time. If you apply less than 0.25 V, accuracy is not enough to meet the accuracy specification of 0.5%. Therefore, any attempt to calibrate with less than 0.25 V applied to the appropriate input (either inputs in INDIRECT mode) will be ignored. The channel will remain calibrated in whatever mode it was in before you entered setup mode. In general, you should try to calibrate with the input voltage near full scale. The voltage applied should never exceed 4.5 volts, however.

### Upper and Lower Limits

After you have entered the calibration factor, you are asked for upper and lower telemetry tolerance limits. If the value as calibrated goes outside the tolerance you have entered, an alarm results. Setting a tolerance of 0 is equivalent to defeating the limit. The system displays an initial value of 5% over or under the display value as appropriate. For example, if you have calibrated the channel to display 100.0, the initial value for upper limit will be 104.9, and that for lower limit will be 95.0. You may use UP and DOWN keys to change the limit as you please. Pressing NO will set the display value to 0. Press YES when the display shows the correct value and the limit will be established.

### Analog Mute Channel

Limit checking (upper and lower) may be suspended (muted) for a given analog channel when a chosen status channel is OFF. After completing limits setup, you are asked for the status channel that will mute the analog channel you are setting up. Setting the mute channel to 0 turns off the muting (limits always checked) for the analog channel. Use UP and DOWN keys to change the mute channel.

#### NOTE

Muting always is determined from displayed status channel (LED off).

### Status Invert

This completes the setup of the analog telemetry input for the selected channel. The remainder of the set-up sequence is for STATUS indications. The first choices are:

STAT NORM and  
STAT INV

This set-up allows you to invert the status applied to the input before it is displayed. When STAT NORM is selected, a closure across the status input terminals for the selected channel causes the LED to be ON. When there is no continuity between the terminals, the LED is OFF. Selecting STAT INV reverses this. NO and YES are used to select between the choices, as before.

### Status Alarms

Now, you can specify the conditions for status alarms:

NONE  
RISING  
FALLING  
BOTH

If you select RISING, an alarm will be triggered whenever the LED indication for the selected status channel goes from OFF to ON. FALLING is the reverse transition. Both specifies there will be an alarm on any transition. Do not use any response except NONE if you are not using the status inputs, as superfluous alarms may result upon leaving the setup mode. As before, use NO and YES to make your choice.

### Status Mute Channel

Status alarm checking may be suspended (muted) for a given status channel when a chosen status channel is OFF. This is analogous to limit check muting. Again you are asked for the status channel that will mute the status channel you are setting up. Setting the mute channel to 0 turns off muting (alarms are always checked) for the status channel. Use the UP and DOWN keys to change the mute channel.

#### NOTE

Muting is always determined from the displayed status channel a (LED off).

When you have made your selection, you have completed the setups for this channel. The SET UP LED will go off, and the value as calibrated will be displayed.

### 3.2.2 Channel 18 -- Communications Header and Trailer Bytes

Select Channel 18 and press SET UP. "HBYTE=nn" will be displayed where nn is from 0 to 16, indicating the number of header fill bytes preceding normal MRC 1620 communications messages. Select the desired time using UP and DOWN keys. Press YES to accept the value and continue. "TBYTE=nn" will be displayed, indicating the number of trailer fill bytes appended to normal MRC 1620 communications messages. Select the desired time using UP and DOWN keys. Press YES to accept the value and exit setup.

These two values should be set to the minimum value required for your modems being used. The factory default is zero for both.

<u>Modem Type</u>	<u>HBYTE</u>	<u>TBYTE</u>
Moseley Internal	0	0
"AT" dialup	0	0
Multitech 202T (AT PC)	2	0

### 3.2.3 Channel 19 -- Failsafe

Select Channel 19 and press SET UP. "FS= nnnn." will be displayed where nnnn is from 0 through 9999. 0 represents disabled and 1 through 9999 are minutes until failsafe. Select the desired time using UP and DOWN keys. Press YES to accept the time and exit set up. The factory default is 1 minute.

**Be sure to consult the current FCC rules and regulations regarding failsafe.** The failsafe time should be set to a value which is determined by your transmitter installation. If you are using a PC control terminal with dial-up operation only, you might set this period to just longer than the period that you intend to dial the RT. For example, 18 for 3 hours or 144 for 24 hours. The RT will then dial the PC if it has not been queried within the allotted time. 9999 minutes corresponds to 166 hours, which is just short of a week.

## 3.3 Final Notes on the Remote Terminal

### Verifying Parameters

You may check the set-up parameters at any time without changing them. Simply press **SET UP** and press **YES** successively. You may change one aspect of the set up without changing the others, simply by using **NO**, **UP**, or **DOWN** keys as appropriate and then pressing **YES** until you reach the end of the sequence. You must continue to the end of the setup sequence for any new set-up factors to be entered.

### RUN LED

The RUN LED has not been mentioned yet. This is simply an indication at a glance that conditions at the terminal are normal. The RUN LED will be OFF if the terminal is:

- a. in maintenance override,
- b. being set up,
- c. initializing the EEPROM, or,
- d. in failsafe or impending failsafe.

## 3.4 Control Terminal Operation

Operation at the Control Terminal is similar to that at the Remote. These are the differences:

Channel 0 does not have the "power saver" feature.

The status of Maintenance Override may not be changed from the Control Terminal. Therefore SET UP and LOWER pressed simultaneously on channel 0 have no effect. There is no maintenance override relay at the CT

There is no failsafe relay at the Control Terminal (you will nonetheless get an alarm upon failsafe or impending failsafe).

There is no set up at the CT except Channel 18.. Pressing the SET UP key on other channels has no effect.

When there is no return data from the RT, i.e. the data quality is zero, a RAISE or LOWER from the CT to the RT will take up to four seconds to complete. Therefore you must hold down the RAISE or LOWER for four seconds to insure the command is received at the RT if there is no return data from the RT.

The RUN LED is OFF when

- a. the RT is in maintenance override,
- b. the RT is being set up,
- c. the CT is being set up,
- d. the CT is initializing the EEPROM, or,
- e. the data quality from the RT is less than 50.

### 3-12 Operation

The summary of MRC1620 Operation (see Section 3.5) lists the functions for quick reference.

During initial calibration of the CT from the RT, the SET UP LED will flash. This occurs when power is first applied to the RT or CT or when the RT or CT experiences a reset via the reset switch or a power glitch. When the SET UP LED flashes you will (re)gain control of the RT within about 20 seconds so you can perform RAISE and LOWER.

## 3.5 Summary of Operations

### Operation

Press **UP** or **DOWN** arrow keys to advance or retreat through the channels.

Press **RAISE** or **LOWER** for relay activation after selecting desired channel.

Press **UPPER LIMIT** or **LOWER LIMIT** to display telemetry tolerance limit. A limit of 0 means no limit has been established.

Press **ACK** to acknowledge tolerance or status alarm (in response to flashing alarm LED and audible alarm). The channel in question will be selected. If there is more than one alarm, they will be presented in order of channel number.

If there is no flashing alarm LED, press **ACK** to disclose any previously acknowledged alarms where the alarm condition persists. These include:

- a. Telemetry channel remains out tolerance.
- b. Status channel remains OFF after falling edge alarm.
- c. Status channel remains ON after rising edge alarm.

The RUN LED is OFF if the Remote Terminal is:

- a. In Maintenance Override,
- b. Being set up,
- c. In failsafe or impending failsafe, or,
- d. Not communicating with the CT (CT only).

The channel displays are as follows:

Channel 0 - After ten seconds the RT goes into "power saver mode", with only the RUN, MAINT, SET UP, and ALARM LEDs enabled.

Channels 1-16 - The 16 telemetry inputs.

Channel 17 - A/D gain reference - should be 2048 +/- 20 counts.

Channel 18 - Data link performance figures. HW, PC or SP port. Each performance value is expressed as a number from 0 - 99.

Channel 19 - Time until Failsafe, expressed as minutes from 0 to 9999.

Channel 0--The following combinations of keys pressed simultaneously have special meanings:

SET UP & UPPER LIMIT:	Lamp Test
SET UP & LOWER LIMIT:	Audible Alarm Test
SET UP & RAISE:	Toggle Audible Alarm
SET UP & LOWER:	Toggle Maintenance Override (RT only)
SET UP & ACK:	Clears all unacknowledged alarms

**Failsafe**- Alarms when CT to RT link performance is < 50. Starts countdown from nominal when link performance = 00. Alarms when countdown < 4. Alarms and enters failsafe when countdown = 0.

## SET UP

To set up a channel at the Remote Terminal, select the desired channel and press SET UP. Telemetry samples must be present.

1. Telemetry Calibration Mode  
MVOLT (millivolt display)  
LINEAR (proportional to input)  
POWER (proportional to square of input)  
INDIRECT (proportional to product of this channel and next lower channel - not allowed on channel 1)

Press NO to step through the choices; press YES when desired choice is displayed.

2. Telemetry Display Decimal Point

XXXX.  
XXX.X  
XX.XX  
X.XXX  
.XXXX

Use NO and YES.

3. Sign of Telemetry Calibration Factor

SIGN+  
SIGN-

Use NO and YES.

4. Telemetry Calibration Value

5. Telemetry Upper Tolerance Limit

6. Telemetry Lower Tolerance Limit

7. Analog Mute Channel

Use UP and DOWN arrow keys to increment and decrement displayed number for 4, 5, 6, and 7. Press YES when desired value is displayed.

8. Status Input Inversion

STAT NORM (i.e., not inverting)  
STAT INV (i.e., inverting)

Use NO and YES.

9. Status Alarm

NONE (no alarm)  
FALLING (alarm on LED change to OFF)  
RISING (alarm on LED change to ON)  
BOTH

Use NO and YES. Do not use on unused status channel (i.e. leave as NONE).

10. Status Mute Channel

Use UP and DOWN arrow keys to increment and decrement the displayed channel. Press YES when desired channel is displayed.

## ***Section Four***

### ***Module Characteristics***

Contents	Page
4.1 Introduction	4-2
4.2 Power Supply	4-2
4.3 CPU	4-2
4.4 Front Panel	4-5
4.5 Analog/Command/Status Board	4-5
4.6 External Relay	4-6
4.7 Communications I/O	4-6
4.8 Data Modems	4-6
4.9 Cable Assemblies	4-8
4.10 External I/O	4-8
4.11 RS-232 I/O	4-8

## 4.1 Introduction

This section provides theory of operation for the MRC1620. Please see Section 7 for schematics and assemblies.

The modules are discussed in the following order:

- 4.2 Power Supply
- 4.3 CPU
- 4.4 Front Panel
- 4.5 Analog/Command/Status
- 4.6 External Relay
- 4.7 Communications I/O
- 4.8 Data Modems
- 4.9 Cable Assemblies
- 4.10 External I/O
- 4.11 RS-232 I/O

## 4.2 Power Supply

Schematic: 91D7508 (Fig. 7-1)  
Assembly: 20B3097 (Fig 7-2)

The power supply module generates the dc voltages required by the other boards. This power supply can operate at one of four nominal ac power source voltages: 100, 120, 220, or 230/240 Vac, 50-60 Hz.

The supply produces a total of three different voltages: +15 Vdc at 200 mA +5 Vdc at 1 A, and -15 Vdc at 200 mA. Voltages are supplied to the CPU board via a six pin connector assembly.

## 4.3 CPU

Schematic: 91D7509 (Fig. 7-3)  
Assembly: 20C3098 (Fig. 7-4)

This section provides a comprehensive technical description of the CPU board. It is not a detailed explanation of microprocessors, but rather discusses the basic design concepts incorporated into the board. The user is referred to many excellent texts on microprocessors which can be found at your local library.

The CPU board is composed of six sections.

- \* MPU
- \* Address Decoding
- \* System I/O
- \* Reset Circuitry
- \* Modem I/O
- \* RS-232 I/O

**MPU**

U11 is the MPU (Microprocessing Unit) which generates the address from which data will be stored or retrieved. The address bus consists of 16 bits, allowing 65,536 ( $2^{16}$ ) addresses. These lines are used on the CPU board to select the PIA (Peripheral Interface Adapter), ACIAs (Asynchronous Communications Interface Adapter), RAM (Random Access Memory), EEPROM (Electrically-Erasable Programmable Read-Only Memory), or FLASH RAM.

The data bus (D0-D7) is used to carry the data between the MPU and other parts of the board. This bus is bidirectional. When the MPU writes data, the MPU outputs and the peripherals input. Conversely, when the MPU reads data, the MPU inputs and the peripherals output. The direction of data flow is controlled by the R/W (Read or Write) line. Data is read into the MPU when this line is high.

E (Enable) is a 1 MHz square wave used for bus timing. Data transfers occur on the falling edge of E. Q is a quadrature signal with E. \*RESET disables operation and resets the MPU to a known state. BA indicates the MPU is accessing the bus. \*IRQ, \*FIRQ, and \*NMI are interrupt inputs. \*HALT and \*DMA/BREQ are inputs used with direct memory access schemes and are not used in the MRC1620. MRDY is a memory ready signal used to interface with slow memories and is also not used in the MRC1620. XTAL and EXTAL connect with Y1 to form a 4.0 MHz oscillator.

**Address Decoding**

The address decoding is performed by the 22v10 PAL at U2.

Below is a chart showing the range of addresses for which a specific integrated circuit is selected.

<u>Integrated Circuit</u>	<u>Address(hex)</u>
RAM (U12)	0000-1FFF
EEPROM (U13)	4000-5FFF
PIA (U18)	7B00-7BFF
ACIA 1 (U14)	7C00-7CFF
ACIA 2 (U15)	7D00-7DFF
ACIA 3 (U16)	7E00-7EFF
SITE SWITCH (S2)	7F00-7FFF
FLASH RAM (U10)	8000-FFFF

### **System I/O**

The bulk of the system I/O is done through the PIA installed at U18. It is organized as two sets of 8-bit bidirectional data lines, PA0-PA7, and PB0-PB4 act as outputs and generate Input/Output (I/O) device addresses. This I/O address bus is buffered by U20 before driving other boards in the system. PB5 selects the data direction of the I/O data bus from pins PA0-PA7. For an input operation, PB5 is driven low, thus selecting the direction of the bidirectional buffer U19. Internally, the PIA is configured for input on PA0-PA7 during this time. Output operations are accomplished in much the same way: PB5 is driven high this time, thus selecting the reverse direction of the bidirectional buffer U19. The PIA internally is configured PA0-PA7 for output. In addition, the PIA strobes the Write Strobe \*WRSTR to signal the addressed device of the write operation.

Other system I/O is accomplished by this PIA. The \*ADRDY line is generated by the Analog/Command/Status board, and serves to notify the CPU board when the Analog-to-Digital converter (A/D) finishes a conversion. The C75 clock at the input of CB1 works in conjunction with the PIA to form a real-time clock -- a device which interrupts the processor for timing purposes every 13.312 ms.

### **Reset Circuitry**

The microprocessor RESET is controlled by a MAX 705 microprocessor supervisory circuit at U1. This device provides the signal conditioning for the RESET. The circuit also functions to provide an interrupt upon power failure and debounce of the RESET button.

### **Modem I/O**

The Modem I/O section of the CPU board works in conjunction with the Data Modems installed in the Communications Input and Communications Output plugs P3 and P4. Baud rate selection is accomplished by jumpers within the Data Modems which connect any one of the communications clocks to the receiver clock RXCLK, or to the transmitter clock TXCLK.

### **RS-232 I/O**

The RS-232 I/O section of the CPU board provides two RS-232 asynchronous ports. The ACIA located at U15 is dedicated for communication between the MRC1620 and PC by direct connection with a null modem cable or via external modems. The ACIA located at U14 is used for special applications that require communication with other equipment. Baud rate selection is accomplished by jumper selection at E2 and E1 for ACIA's U15 and U14, respectively. Jumper E4 will allow the user to assert the RS232 signals DCD, CTS or DSR for the special communications port associated with U14.

### **Memory**

The memory configuration consists of 8k of RAM with clock/calendar at U12. EEROM is located at U13 and can be configured with a 2K or 32k device, jumper selectable at U13. FLASH RAM is located at U10 and can be reprogrammed in the field. The jumper at E3 must be installed in the PGM position for field programming. E3 directs the regulated programming voltage generated by U17 to the FLASH RAM. MRC1620 firmware is uploaded via a PC-based software program supplied by Moseley Associates.

## 4.4 Front Panel

Schematic: 91D7300 (Fig. 7-5)  
 Assembly: 20D2855 (Fig. 7-6)

The Front Panel board is the module that the user is most familiar with since all operation and setups are done through it. Like most of the boards, the Front Panel board communicates with the CPU board over the Address and Data I/O buses. The Front Panel is divided into four sections: alphanumeric display output, LED output, buzzer output, and switch input. Depending upon the I/O address asserted on AB0-AB4, the two 2-to-4 line decoders in U9 handle the bulk of the address decoding. Switch inputs are buffered through U7 which enabled by the \*RDSW signal derived from the random logic configuration of U10.

LED data is stored in the 8-bit bus latches U4, U5, and U6 which are strobed by signals \*LEDB, \*LEDM, and \*LEDT whenever U9 detects the proper I/O address, and the write strobe \*WRSTR is driven low. The alphanumeric displays are selected to accept data whenever the \*DSL or \*DSR lines are driven low. The audible buzzer signal is supplied by the D-type flip-flop U3. This is set to latch on the incoming data whenever the \*ALARM line is drive low. If the audible alarm jumper is installed on the back of the Communications I/O board, the collector of Q1 driving \*BZDRV the buzzer drive signal is looped back to the \*INTBZ internal buzzer activate line causing it to drive the audible alarm.

## 4.5 Analog/Command/Status (A/C/S) Board

Schematic: 91D7302 (Fig. 7-7)  
 Assembly: 20C3099 (Fig. 7-8)

As suggested by its name, the A/C/S board performs three functions for the MRC1620 Remote Terminal. All the communication between this board and the CPU board is done over the I/O address and data buses. The 3-to-8 line decoder U12 serves as the I/O address decoder to enable various sections of the board.

The status, which are supplied by the External Relay board, are filtered by a 6.8 mH inductor and a .1 uF capacitor. When the proper I/O address is asserted by the CPU board, U12 drives either the \*STLO or \*STHI low which enables the appropriate bus driver U13 or U14 to put data on the I/O data lines.

Command outputs are generated by addressable latches U4, U5, U21, U22, and U23. When U12 senses the proper I/O address, it drives the \*RELAY signal low. U19, another 3-to-8 line decoder selects the proper addressable latch. Output from the addressable latches are fed into U9, U10, U6, U17, and U18 relay drivers which ultimately activate the proper relay on the External Relay board.

The Analog path and its associated Analog-to-Digital converter (A/D) comprise the rest of the circuitry. Single-ended analog inputs from the External Relay board are passed to lines AD1-AD16 where they are filtered by a 6.8 mH inductor, .1 uF capacitor, and an RC network consisting of 33k ohm resistor and a .1 uF capacitor, then presented to the inputs of the analog multiplexers U1 and U2. When the proper I/O address is selected, U12 drives the \*ADSET line low. At the same time, the program puts the analog channel number on the data I/O bus, then strobes the \*WRSTR write strobe line which through U11 activates the 8-bit latch U6. The output of U6 then selects the proper analog input channel via the analog multiplexers U1, U2, and U3, which present the analog voltage to the input of the op-amp U8. The signal is then buffered and fed into the A/D converter.

When the A/D converter finishes its conversion, it signals the CPU board via the \*ADDRDY line. The CPU responds by selecting the I/O addresses which activate in turn the \*ADLO, and \*ADHI lines which place the digital data on the Data I/O lines.

## 4.6 External Relay

Schematic: 91C7303 (Fig. 7-9)  
Assembly: 20D2858 (Fig. 7-10)

The External Relay board is one of the simpler boards in the MRC1620 system. Its purpose is to provide a set of barrier strips for outside-world connection of analog samples, status inputs, and command outputs. In addition, connections for Maintenance-override and Failsafe are provided on this board. All of the outputs are contact closures from the relays mounted on this board, which are activated by signals from the Analog/Command/Status board.

## 4.7 Communications I/O

Schematic: 91B7511 (Fig. 7-11)  
Assembly: 20C3102 (Fig. 7-12)

The Communications I/O board serves as an interface between the CPU board and the outside world. It provides connectors for Telco lines and Radio lines with appropriate protection. Varistors function as back-to-back zener diodes and provide sensitive high-energy filtering. The alarm enable contacts are provided so the user can enable or disable the internal alarm buzzer. This board also has two 9-pin "D" connectors for RS-232 interfacing.

## 4.8 Data Modems

This section describes the various types of data modems available for the MRC1620. Although there are a number of different configurations of the modem cards, the basic operation of each of these boards is unaffected. The only exception to this is the 2-wire Telco/Telco configuration.

### Telco Input

Schematic: 91C7304 (Fig. 7-13)  
Assembly: 20C2859 (Fig. 7-14)

The Telco input board has four sections: RF filter, Active coupler, Audio bandpass filter, and demodulator. Modulated data is accepted by the Communications I/O board and passed to J1-23 and J1-24. L1, L2, C5, C6, C9, and C10 serve as an RF filter, rejecting any stray high-frequency energy. Zener diodes CR1 and CR2 insure that the maximum voltage does not exceed 17 volts. The signal is then coupled through transformer T1 to the input of amplifier U2. For 2-wire operation, the 2-wire/4-wire jumper is set to the 2-wire position allowing FSK data generated from the Telco output board to be injected through R14 to the secondary of T1, and ultimately to be coupled to the 2-wire Telco line. For 4-wire operation, this line is simply grounded. In either case, the input signal is filtered by the 4-pole bandpass filter, then presented to the input of the FSK demodulator. The frequencies that are used are 1200 Hz and 2200 Hz. Frequency-dependent components and their values are specified on the schematic.

FSK data to digital data demodulation is accomplished by the phase-lock loop based IC U1. The range of the internal voltage-controlled oscillator is set by frequency dependent components C3, C7 and R7. When the proper carrier frequencies are presented on the input pin, the chip drives the \*DATA CARRIER DETECT line low which signals the CPU board that carrier is present. Demodulated data is transmitted to the CPU board over the RECEIVE DATA line.

The data transmission rate for Telco communications is 1200 baud. Accordingly, the Telco receiver selects 1200 baud demodulation rate by connecting the C19200 clock generated by the CPU board to the RXCLK receiver clock input.

---

## Telco Output

Schematic: 91C7305 (Fig. 7-15)  
Assembly: 20C2860 (Fig. 7-16)

The Telco output board generates FSK data from serial digital output signals supplied by the CPU board. It consists of three sections: Modulator, Output amplifier, and RF filter. The modulator section is built around U1, a function generator configured to produce frequency-shifted sine waves. Frequency-determinant resistors R5 and R7 set the high-frequency carrier frequency while R2 and R6 set the low-frequency carrier. FSK transmission over Telco lines uses carrier frequencies of 1200 and 2200 Hz. Component values for frequency-dependent parts are specified on the schematic.

The function generator is activated by the CPU board which drives the request-to-send \*RTS line low. The carrier frequency is modulated by the serial data generated by the CPU board on the TRANSMIT DATA line. FSK data is then amplified by op-amp U2 whose gain is set by potentiometer R12. If the installation is operating over a 2-wire line, the 2-wire/ 4-wire jumper set is installed in the 2-wire position which couples the FSK output to the 2-wire line through the Telco input board. For 4-wire operation, the 2-wire/ 4-wire jumper set is set to the 4-wire position which couples the output signal through T1 to the Output Telco line. Zener diodes CR1 and CR2 protect the FSK modulation circuitry by clamping voltage transients to a maximum of 17 volts. Inductors L1 and L2, along with capacitors C4, C5, and C7 filter high-frequency energy. The data transmission rate for Telco communications is 1200 baud. This is set by the jumper connecting the transmit clock TXCLK to the C19200 clock.

## Subcarrier Input

Schematic: 91D7306 (Fig. 7-17)  
Assembly: 20D2861 (Fig. 7-18)

The Subcarrier Input board accepts modulated data from a companion Subcarrier Output board within the MRC1620 system. The board consists of four major sections: Input filter, Subcarrier demodulator, Audio bandpass filter, and Data demodulator.

The modulation scheme of the subcarrier differs from the normal FSK modulation of the audio spectrum in that it is really composed of two modulation processes. The first translates serial data into FSK in the audio region. The second takes that audio FSK and frequency-modulates a subcarrier. The subcarrier frequency is selected from a list of the available which include 26, 39, 67, 110, 152, and 185 kHz. The input filter comprised of inductors L1 and L2, resistors R5 and R17, and capacitors C5, C12, and C15 form a bandpass filter centered around the selected subcarrier. Frequency-dependent component values are specified on the schematic. The filtered subcarrier is then presented to the phase-lock loop based subcarrier demodulator U3 which produces audio FSK data. The internal voltage-controlled oscillator frequency is determined by C27, also specified for various frequencies on the schematic. The FSK adjust potentiometer R27 serves as a fine-tuning adjustment of the VCO. Audio FSK data is then filtered by the 4-pole audio bandpass filter before presented to the input of the FSK demodulator U1. The FSK demodulator operates identically to the Telco demodulator, described above. C7 functions as the VCO timing capacitor while the VCO adjust potentiometer serves as a VCO fine-tune. U1 drives the RECEIVE DATA line with the demodulated serial data. In addition, when the FSK demodulator receives a valid audio carrier, U1 drives the \*DATA CARRIER DETECT line low signaling the CPU board.

## 4-8 *Module Characteristics*

---

### Subcarrier Output

Schematic: 91D7307 (Fig. 7-19)  
Assembly: 20D2862 (Fig. 7-20)

The Subcarrier Output board generates a frequency-modulated subcarrier from digital serial data it receives from the CPU board. The modulation scheme is a two-step process: Digital data is modulated into audio FSK data. The audio FSK data then frequency-modulates the subcarrier.

The Subcarrier Output board is comprised of three sections: The audio FSK modulator, the output amplifier, and the Subcarrier generator. The audio FSK modulator is based around a function generator U1. Activation of the IC occurs when the CPU board drives the request-to-send \*RTS line low, forcing Q1 into cutoff. Serial data on the TRANSMIT DATA line frequency-modulates the carrier. Along with the timing capacitor C6, the output frequencies are determined by resistors R5 and R6, and potentiometers R2 and R9. Audio FSK data is coupled through C9 to the Output amplifier U3, whose gain is determined by potentiometer R17, then fed into the Subcarrier generator U2.

There are several subcarrier frequencies available, among them: 26, 39, 67, 110, 152, and 185 kHz. Accordingly, the timing capacitor C8 which determines the subcarrier frequency, varies. A list of values is provided on the schematic. Potentiometers R8 and R7 serve as coarse and fine frequency adjustments. Resistor R21 determines the modulated subcarrier output level. R12 may be adjusted to minimize the Total Harmonic Distortion (THD) of the subcarrier sinusoid.

## 4.9 Cable Assemblies

The following is a list of cable assemblies and their use on the MRC1620:

24C1167	9F-25M Modem Cable Assembly	MRC1620 to Modem
24C1170	9F-25F Null Modem Cable Assembly	MRC1620 to PC/XT (25-pin)
24C1171	9F-9F Null Modem Cable Assembly	MRC1620 to PC/AT (9-pin)

## 4.10 External I/O:

Schematic: 91D7465 (Fig. 7-24)  
Assembly: 20D2862 (Fig. 7-25)

The External I/O board provides a set of terminal strips for outside-world connection of analog samples, status inputs, extended status inputs, and command outputs. Connections for maintenance override and failsafe are provide on this board. All of the outputs are contact closures from the relays mounted on this board. You can substitute one or two latching relays for each pair of momentary Raise/Lower relays.

## 4.11 RS-232 I/O:

Schematic: 91C7486 (Fig. 7-26)  
Assembly: 20C3074 (Fig. 7-27)

The RS232 I/O board is an optional I/O board that plugs into P3 or P4 of the CPU board. The board is used for conversion of the telco/subcarrier port to an RS-232 port. This will allow direct connection of the MRC1620 to CT or PC at RS-232 signal levels.

Table 4.1 and 4.2 describe the appropriate switch settings on the RS-232 I/O board for the RT and CT. Figure 4-1 identifies the RS-232 signals at the Communications I/O board when using the RS-232 I/O board.

**Table 4.1. REMOTE TERMINAL (RT) MRC1620  
RS-232 Input**

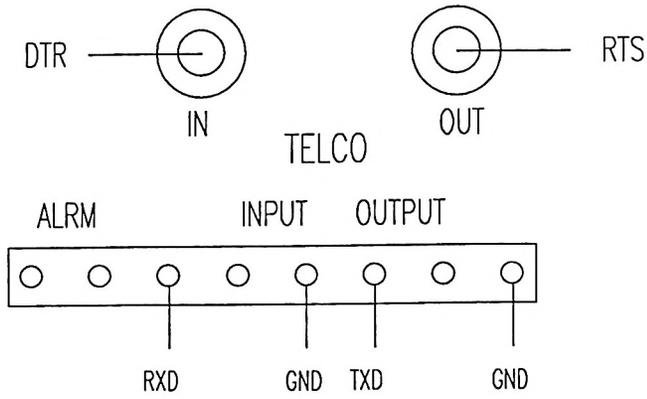
Switch	0/1*	Function
S1-	1	RXD
	2	Gnd
	3	DTR/DCD connect
	4	DTR
	5	DCD
	6	2400 baud
	7	1200 baud
	8	300 baud
S2-	1	TXD
	2	Gnd
	3	RTS/CTS connect
	4	RTS
	5	CTS
	6	2400 baud
	7	1200 baud
	8	300 baud

**Table 4.2. CONTROL TERMINAL (CT) MRC1620  
RS-232 Output**

Switch	0/1*	Function
S1-	1	RXD
	2	Gnd
	3	DTR/DCD connect
	4	DTR
	5	DCD
	6	2400 baud
	7	1200 baud
	8	300 baud
S2-	1	TXD
	2	Gnd
	3	RTS/CTS connect
	4	RTS
	5	CTS
	6	2400 baud
	7	1200 baud
	8	300 baud

\* switch setting 0 = open = off, 1 = closed = on

\*\* 0 on Rev 1 boards



(MD1129)

**Figure 4-1**  
**RS-232 I/O Signal Descriptions on**  
**Communications I/O board**

## ***Section Five***

### ***Alignment Procedures***

Contents	Page
5.1 Introduction	5-2
5.2 Test Equipment	5-2
5.3 Alignment Procedures	5-2
5.3.1 Telco Input & Telco Output Alignment	5-2
5.3.2 Subcarrier Input & Subcarrier Output Alignment	5-3
5.4 General System Troubleshooting	5-5

## 5.1 Introduction

These procedures outline the steps necessary to align the Telco Input and Output boards, the Subcarrier Input and Output boards, and the Subaudible Input and Output boards. In addition, general troubleshooting procedures are provided should your system ever need fixing.

Many of the smaller integrated circuits are permanently soldered to the printed circuit boards to enhance reliability. For this reason, it is highly recommended that users stock spare modules and do any necessary repairs via module exchange.

## 5.2 Test Equipment

The following or their equivalent are required for these alignment procedures:

Frequency Counter	Data Precision 7540
Distortion Analyzer	Hewlett Packard 334A
Audio Signal Generator	Wavetek Model 136
Oscilloscope	30 MHz bandwidth

## 5.3 Alignment Procedures

### 5.3.1 Telco Input and Telco Output Alignment

1. Connect the "Telco Output" terminals to the "Telco Input" terminals of the board(s) that are to be aligned. (The terminals are on the rear of the chassis.)

#### Telco Output Alignment

1. Connect a frequency counter to TP1. Set S1 to test (position 3 ON, the remainder OFF).
2. With S1-4 OFF, adjust the LOW FREQ pot (R2) to obtain 1200 +/- 5 Hz.
3. With S1-4 ON, adjust the HIGH FREQ pot (R7) to obtain 2200 +/- 5 Hz. Disconnect the frequency counter.
4. Connect an oscilloscope to the TELCO INPUT terminals (if boards are set for 2-wire) or the TELCO OUTPUT terminals (if the boards are set for 4-wire) on the rear of the chassis. Adjust the OUTPUT LEVEL (R12) for 0 dBm (2.2 V p-p).
5. Return the Telco Output board to the operate mode (S1 positions 1 and 2 ON, the remainder OFF).

#### Telco Input Alignment

1. Connect a frequency counter to TP1. Set S1 to calibrate (positions 1 and 2 OFF, 3 ON). Adjust the VCO frequency (R5) to approximately 1700 Hz. Disconnect the frequency counter.
2. Connect an oscilloscope to RECEIVE DATA (U1-7).
3. Set S1 to operate (positions 1 and 2 ON, 3 OFF). On the Telco Output board (which is located in the other unit), set S1 to test (positions 1, 2, and 4 OFF, 3 and 5 ON).
4. Carefully adjust the VCO (R5) on the Telco Input board to obtain a square wave.
5. Return both boards to the OPERATE mode (S1 positions 1 and 2 ON, the remainder OFF).

#### Troubleshooting Telco Boards

1. Align the Telco Output board before aligning the Telco Input board.
2. Verify +15 V and -15 V are connected to the appropriate pins on the ICs. (See the tables on the schematics.)

### Telco Output Troubleshooting

1. Check the frequency dependent values for the modulator (see table on the schematic).
2. Check for a signal at the output of the XR2206 modulator (U1-2). If no signal is present, the problem likely lies within the modulator. Otherwise, the problem probably lies with the 741 output op-amp (U2).

### Telco Input Troubleshooting

1. Verify an FSK signal on the output of the filter (U2-10). If not present, then check the frequency-dependent values of the filter (see table on the schematic). If they are all correct, then suspect the RC4136 quad op-amp (U2).
2. If there is an FSK signal present on the output of the filter, then check the switch positions.
3. Also check the frequency-dependent values surrounding the FSK demodulator (U1) (see table on the schematic). If these are all correct, then suspect the demodulator (U1).

## 5.3.2 Subcarrier Input and Subcarrier Output Alignment

1. Make sure the Subcarrier Output board is of the same frequency as the Subcarrier Input board, e.g., both should be 67 kHz or 110 kHz, etc.
2. Connect the "Radio Out" BNC to the "Radio In" BNC of the board(s) that are to be aligned. (The BNC connectors are on the rear of the chassis.)

### Subcarrier Output Alignment

1. Connect a frequency counter to TP1. Set S1 to test (position 2 ON, the remainder OFF).
2. With S1-4 OFF, adjust the LOW FREQ pot (R2) to obtain 1200 +/- 5 Hz. With S1-4 ON, adjust the HIGH FREQ pot (R9) to obtain 2200 +/- 5 Hz. Disconnect the frequency counter.
3. Remove modulation applied to the subcarrier generator using the MODULATION ADJUST pot (R17).
4. Connect the frequency counter to the "RADIO OUT" BNC connector on the rear of the chassis.
5. Adjust the subcarrier frequency using the COARSE FREQ (R8) and FINE FREQ (R7) pots. Disconnect the frequency counter.
6. Connect a distortion analyzer to the "RADIO OUT" BNC.
7. Adjust the DISTORTION pot (R13) for minimum distortion. Using this control, approximately 0.5% distortion is obtainable. If no distortion analyzer is available, then no adjustment of this pot is required. The worst-case distortion is approximately 2.5% which is quite acceptable in most applications. Disconnect the analyzer.
8. Attach an oscilloscope to the "RADIO OUT" BNC. Refer to print 15A1114 while doing this step. (See Figure 5-1)
9. Adjust the oscilloscope to display about six periods of the unmodulated subcarrier as shown in (A) on the drawing. Using the MODULATION ADJUST pot (R17), increase subcarrier modulation until the fifth crossover occurs midway as shown in (B) on the drawing.
10. Adjust the OUTPUT LEVEL pot (R21) to obtain 1.5 V p-p. Remove the oscilloscope.
11. Return the board to the operate mode (S1 positions 1 and 2 ON, the remainder OFF).

### Subcarrier Input Alignment

1. Set the Subcarrier Output board to the test mode (S1 positions 3 and 5 ON, the remainder OFF).
2. Connect the "RADIO OUT" BNC to the "RADIO IN" BNC. This applies a modulated subcarrier to the input of the Subcarrier Input board.
3. Connect an oscilloscope to TP2. Adjust inductors L1 and L2 to obtain minimum AM and maximum amplitude. The filter output should be similar in appearance to the modulated subcarrier input.
4. Move the oscilloscope probe to the bottom end of R13 (U2-10). Adjust the FSK pot (R27) to obtain the cleanest FSK output. Note that some residual high-frequency subcarrier may be superimposed on the FSK signal; this is quite normal. Remove the oscilloscope.
5. Connect a frequency counter to TP1. Set S1 to calibrate (positions 1 and 2 OFF, 3 ON). Adjust the VCO frequency (R7) to 1700 +/- 10 Hz. Disconnect the frequency counter.
6. Connect the oscilloscope to RECEIVE DATA (U1-7). Set S1 to operate (positions 1 and 2 ON, 3 OFF). On the Subcarrier Output board, set S1 to test (positions 1, 2, and 4 OFF, 3 and 5 ON). Carefully adjust the VCO (R7) on the Subcarrier Input board to obtain a square wave.
7. Return both boards to the operate mode (S1 positions 1 and 2 ON, the remainder OFF).

### Troubleshooting the Subcarrier Boards

1. Align the Subcarrier Output board before aligning the Subcarrier Input board.
2. Verify +15 V and -15 V are connected to the appropriate IC pins. (See the tables on the schematics.)

### Subcarrier Output Troubleshooting

1. Check the frequency-dependent values of the subcarrier generator. (See the table on the schematic.)
2. Check for an FSK signal on the output of the XR2206 modulator (U1-2). If no signal is present, suspect the switch settings or the modulator itself.
3. Check for a signal at the output of the 741 op-amp (U3-6). If the FSK signal is not present, then suspect the op-amp.
4. Check for a subcarrier signal on the output of the sub-carrier generator (U2-2). If it is not present, then the problem likely lies with U2.

### Subcarrier Input Troubleshooting

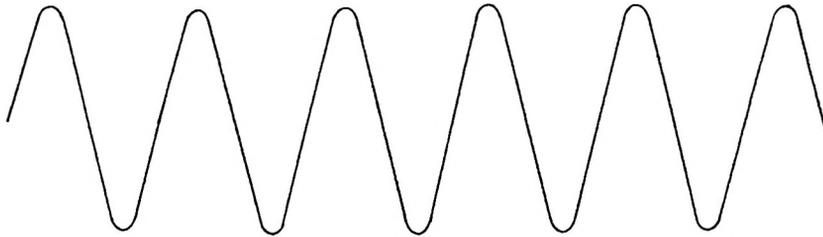
1. Verify the frequency-dependent values for the input filter.
2. If the filter output cannot be obtained, then one or more of the filter components is probably at fault.
3. If the FSK signal cannot be obtained properly, then the XR2211 subcarrier demodulator (U3) probably is at fault.
4. If the FSK signal is present at the input of the audio filter and not at the output, then check the component values of the filter. If these are all correct, the RC4136 quad op-amp is probably bad.
5. If the FSK signal is present at the output of the audio filter and the components surrounding the FSK demodulator are correct, then the problem probably lies with the XR2211 (U1).

## 5.4 General System Troubleshooting

Should your system fail to work, the following steps may be taken to find the problem:

1. Verify that all cables are securely attached to the printed circuit boards.
2. Verify that all ICs are either seated firmly in their sockets or properly soldered into the printed circuit boards. (Check especially for bent pins.)
3. Verify that the three power supply voltages (+5 V, +15 V, and -15 V) are present.
4. Press the RESET switch (S1) on the Central Processor board. This forces the program to start the program from the beginning. When reset, all LEDs on the front panel will illuminate briefly. If the LEDs remain ON, the fault may either be on the front panel or Central Processor boards.
5. If the keys seem to be operating properly (e.g., the CHANNEL keys), then the most likely candidates are the modem boards (Telco Input and Output, Subcarrier Input and Output, etc.). Verify that these boards have been aligned properly.
6. If the problem you are experiencing involves only one or two channels, then the likely candidates for inspection are the Analog/Command/Status board, the External Relay board, and the interface wiring to your equipment. If you think you know which board has the problem, then try substituting a known working board (e.g., the Central Processor or front panel boards from the other terminal).

UNMODULATED SUBCARRIER



SUBCARRIER DEVIATED  $\pm 5\%$  OF CENTER FREQUENCY

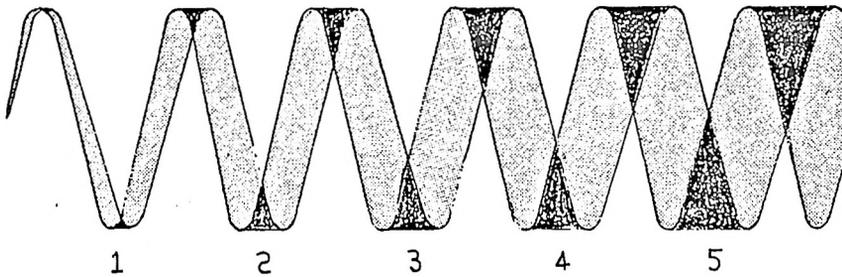


Figure 5-1  
FM/FSK Modulation (15A1114)

## ***Section Six***

### ***Customer Service Information***

Contents	Page
6.1 Introduction	6-2
6.2 Telephone Consultation	6-2
6.3 Factory Service	6-3
6.4 General	6-4

## 6.1 Introduction

Moseley Associates, Inc. has a Technical Services Department to assist Moseley product users who experience difficulties. Our service is available at two levels: telephone consultation, and factory service. Different circumstances apply whether the product(s) are under Warranty/Service Agreement or are outside Warranty/Service Agreement status.

Please read the manual; a large portion of telephone calls to Moseley request information which is needed due to nonfamiliarity with the equipment. The majority of those questions are already answered by the Installation/Operation sections of this manual. If these do not help your problem, the first step in any factory service transaction should always be telephone consultation.

## 6.2 Telephone Consultation

If telephone assistance is necessary, please have the following information available prior to calling the factory:

- A. Model Number and Serial Number of unit.
- B. Shipment date or date of purchase of an Extended Service Agreement.
- C. Suspected module identification markings.
- D. Be prepared to accurately describe the problems with the unit: Constant or intermittent? Precise symptoms? Meter readings? Operational frequency of unit?
- E. Factory test data, if applicable.

Once you are prepared with the above-requested information, contact our Technical Services Department for assistance. A Technical Services Representative who knows your product(s) is available during normal work hours (8:00 a.m. to 5:00 p.m., Pacific time, Monday through Friday). Please have patience if the particular representative you should talk to is busy. Leave your name, call letters, equipment type and telephone number(s) where you can be reached in the next few hours. Someone will get back to you as soon as possible.

Please be prepared to keep telephone consultations as short as possible in order to free up the Technical Service Representative to help someone else in trouble. Usually the Technical Service Representative will make suggestions and recommendations for your next step. After trying these, you may call back if you continue to experience problems.

For telephone assistance call (805) 968-9621

### After Hours Emergency (Only) Telephone Consultation

Emergency service is provided from 5:00 p.m. to 10:00 p.m., Pacific Time, Monday to Friday, and from 8:00 a.m. to 10:00 p.m., Pacific Time, on weekends and holidays. For telephone assistance call (805)968-9621.

This after hours service is for emergencies only. Please do not expect our representative to know the status of your order, to take parts orders or to be equipped to help with installation problems.

## 6.3 Factory Service

Arrangements for factory service can be made after consultation with the factory Technical Service Representative and his assignment to you of a Return Authorization (R.A.) Number. This number expedites your equipment's routing from the Receiving Department to Technical Services.

When returning your equipment to Moseley Associates, the following suggestions are offered to assist you. If you are returning a module, ensure that the module is packed sufficiently to withstand the rigors of the journey. Make sure the shipping carton is packed evenly and fully, with packing material filling all voids so that the module cannot shift inside the shipping carton. The package should also be marked in red with the words "Electronic Equipment" or "Fragile". Remember, the condition of the module is totally dependent on the care taken in the packing. Reference the return order number that you had previously obtained from the factory on the outside of the carton or on the shipping label. Make sure that the name of your company is listed on the shipping label, and insure your module appropriately.

If you are shipping a complete chassis, all modules should be tied down as they were originally received. On some Moseley Associates equipment, shipping screws are required on the underside or topside of the chassis. In this case, printing on the chassis will indicate where such screws should be installed and secured.

Include any and all descriptions of the difficulties encountered with your equipment in the field. This will greatly assist us in processing your equipment and returning it as expeditiously as possible.

Use the original shipping carton in which your equipment was supplied if possible. Ensure that the carton is packed evenly and fully, with packing material filling any voids so that the chassis cannot shift inside the carton. Make sure the carton is sealed properly with either nylon-reinforced tape or shipping sealing tape. Mark the outside of the carton "Electronic Equipment - Fragile" in big, red letters. This will assist the survival of the equipment in the shipping process. Again, bear in mind that the survival of the unit depends almost solely on the preparation taken in shipping it.

When returning your equipment to our factory, please address it to the following:

**MOSELEY ASSOCIATES, INC.**  
Attn: Technical Services Department  
111 Castilian Drive  
Santa Barbara, CA 93117-3093

Display your return order number clearly on the shipping label, and insure the equipment for the appropriate amount.

All equipment must be shipped prepaid; Moseley Associates, Inc. will return the equipment prepaid under Warranty and Service Agreement conditions, and either freight collect or billed for equipment not covered by Warranty or a Service Agreement.

## 6.4 GENERAL

### Replacement Modules

Moseley Associates encourages the purchase of recommended spare parts kits to allow the customer to be totally self sufficient with regard to parts. We recognize that there are extenuating circumstances when troubleshooting to the component level is neither practical nor possible. If this is the case, replacement module exchange may be the most expedient way of correcting the problem. Each product manual lists recommended spares.

Non-frequency sensitive replacement modules are normally available for immediate shipment. If you require a replacement module from Moseley Associates, please give your shipping address to our Technical Services Engineer. If the module or equipment to be supplied to your company is to be held at the airport with a telephone number to call, provide at least two telephone numbers. This will often expedite the delivery or pickup of the replacement module or equipment.

### Field Repair

Always try to isolate the problem to a specific area or module, if possible. By comparing actual wave shapes and levels with those referenced on the block and level diagrams or schematics, the problem often can be localized to the component level.

If an integrated circuit is suspect, carefully remove the original and install the new one in the same direction. These devices are installed one way only. Installing a new device backward may damage the newly-installed component or the surrounding circuitry. ICs occasionally exhibit temperature-sensitive characteristics. If a suspicious device operates intermittently, or appears to drift, Freeze Mist may aid in diagnosing the problem.

If a soldered component has to be removed from a printed circuit board, do the following:

Use a 40 W soldering iron with a 1/8-inch tip. Do not use a soldering gun. Excessive heat may cause damage.

Remove all solder contacting the lead or leads from the component and from the associated printed circuit pad. To assist in the removal of the solder, solder-sipping braid such as solder wick is very useful. Once the solder has been removed, remove the component from the board.

When installing the new component, prebend the leads of the replacement component so they will easily fit into the appropriate PC board holes. Solder each lead of the component to the bottom side of the board with a 40 W soldering iron with a 1/8-inch tip. Always use a good brand of rosin-core solder. The solder joint should be smooth and shiny. Also, be sure that excessive heat is not used in this soldering operation. Excessive heat will damage the printed circuit pad that comes in contact with the new component. Finally, cut each lead of the replacement component close to the solder on the pad side of the printed circuit board with a pair of diagonal cutters. Then remove all residual flux with either flux cleaner or a cotton swab moistened with flux cleaner.

## Section Seven

### Schematics and Assemblies

Contents	Page
7-1 Power Supply Schematic	7-3
7-2 Power Supply Assembly	7-4
7-3a CPU Schematic 1	7-5
7-3b CPU Schematic 2	7-6
7-3c CPU Schematic 3	7-7
7-3d CPU Schematic 4	7-8
7-4 CPU Assembly	7-9
7-5 Front Panel Schematic	7-10
7-6 Front Panel Assembly	7-11
7-7 Analog/Command/Status Schematic	7-12
7-8 Analog/Command/Status Assembly	7-13
7-9 External Relay Schematic	7-14
7-10 External Relay Assembly	7-15
7-11 Communications I/O Schematic	7-16
7-12 Communications I/O Assembly	7-17
7-13 Telco Input Schematic	7-18
7-14 Telco Input Assembly	7-19
7-15 Telco Output Schematic	7-20
7-16 Telco Output Assembly	7-21
7-17 Subcarrier Input Schematic	7-22
7-18 Subcarrier Input Assembly	7-23
7-19 Subcarrier Output Schematic	7-24
7-20 Subcarrier Output Assembly	7-25
7-21 9F-25M Modem Cable Assembly	7-26
7-22 9F-25F Null Modem Cable Assembly	7-27
7-23 9F-9F Null Modem Cable Assembly	7-28
7-24a External I/O Schematic 1	7-29
7-24b External I/O Schematic 2	7-30
7-25 External I/O Assembly	7-31
7-26 RS-232 I/O Schematic	7-32
7-27 RS-232 I/O Assembly	7-33

Please see Section 1 (System Information)  
and Section 4 (System Characteristics) for further information.

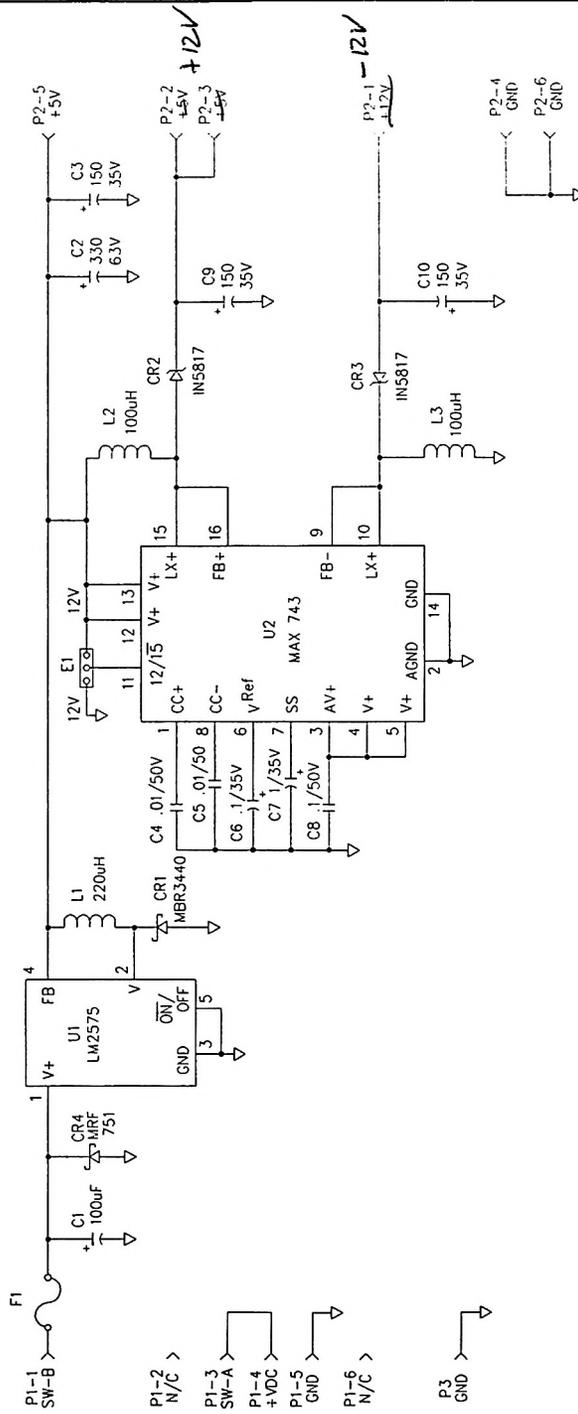
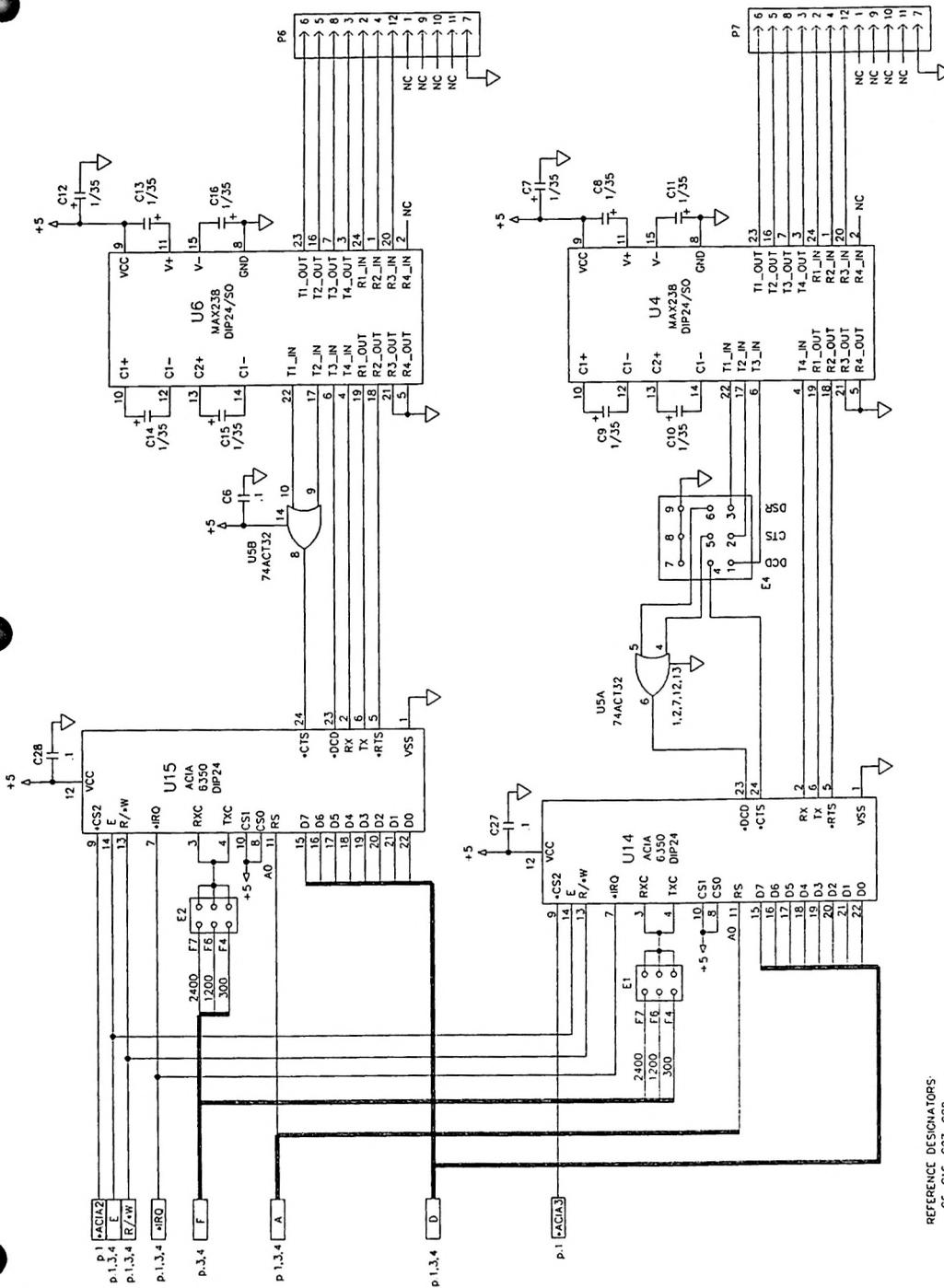


Figure 7-1  
Power Supply Schematic (91D7508 Rev 1)







REFERENCE DESIGNATORS:  
 C6-C16, C27, C28  
 E1, E2, E4  
 P6, P7  
 U4-U6, U14, U15

Figure 7-3b  
 CPU Schematic, p. 2 of 4 (91A7509 Rev 1)

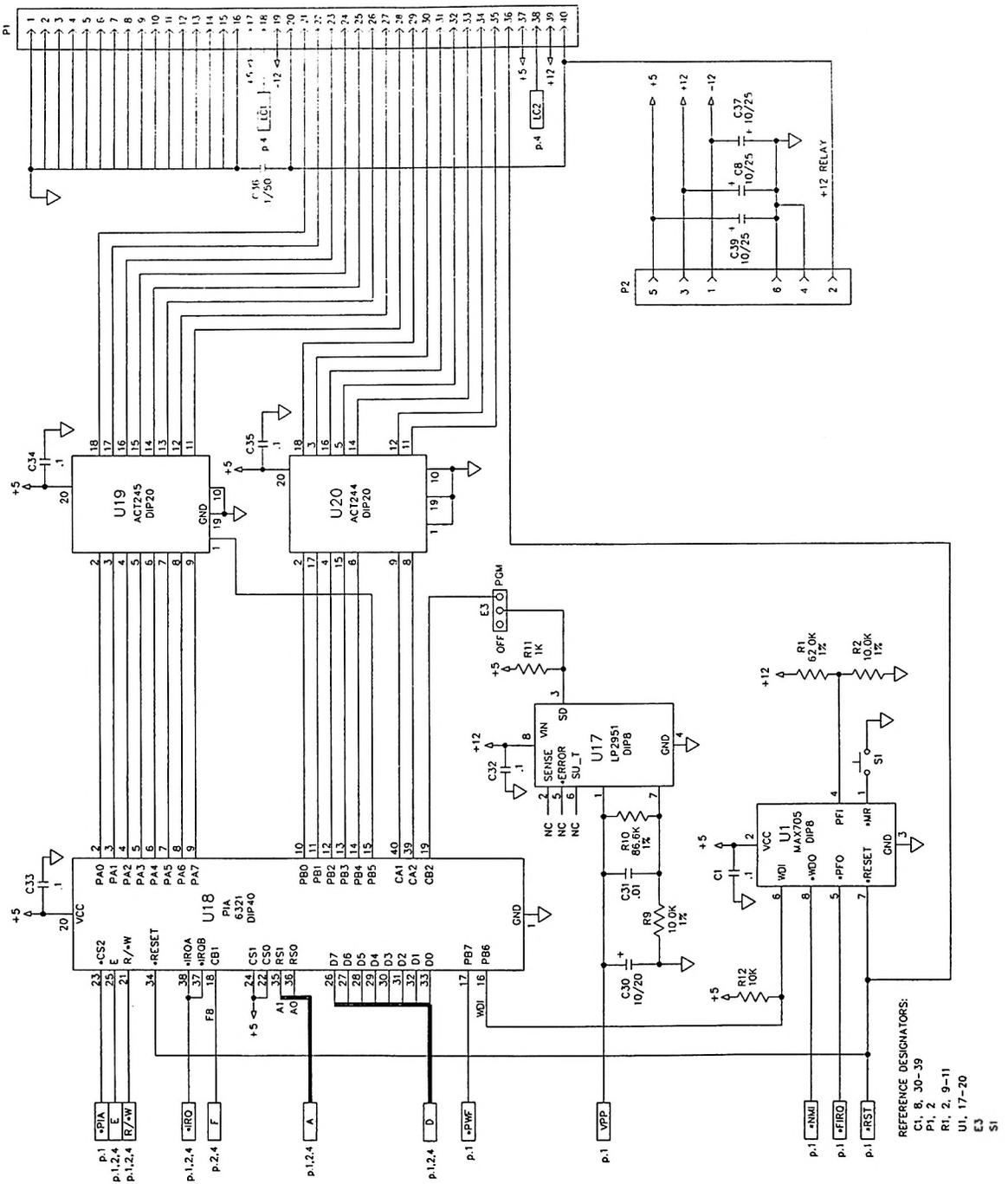
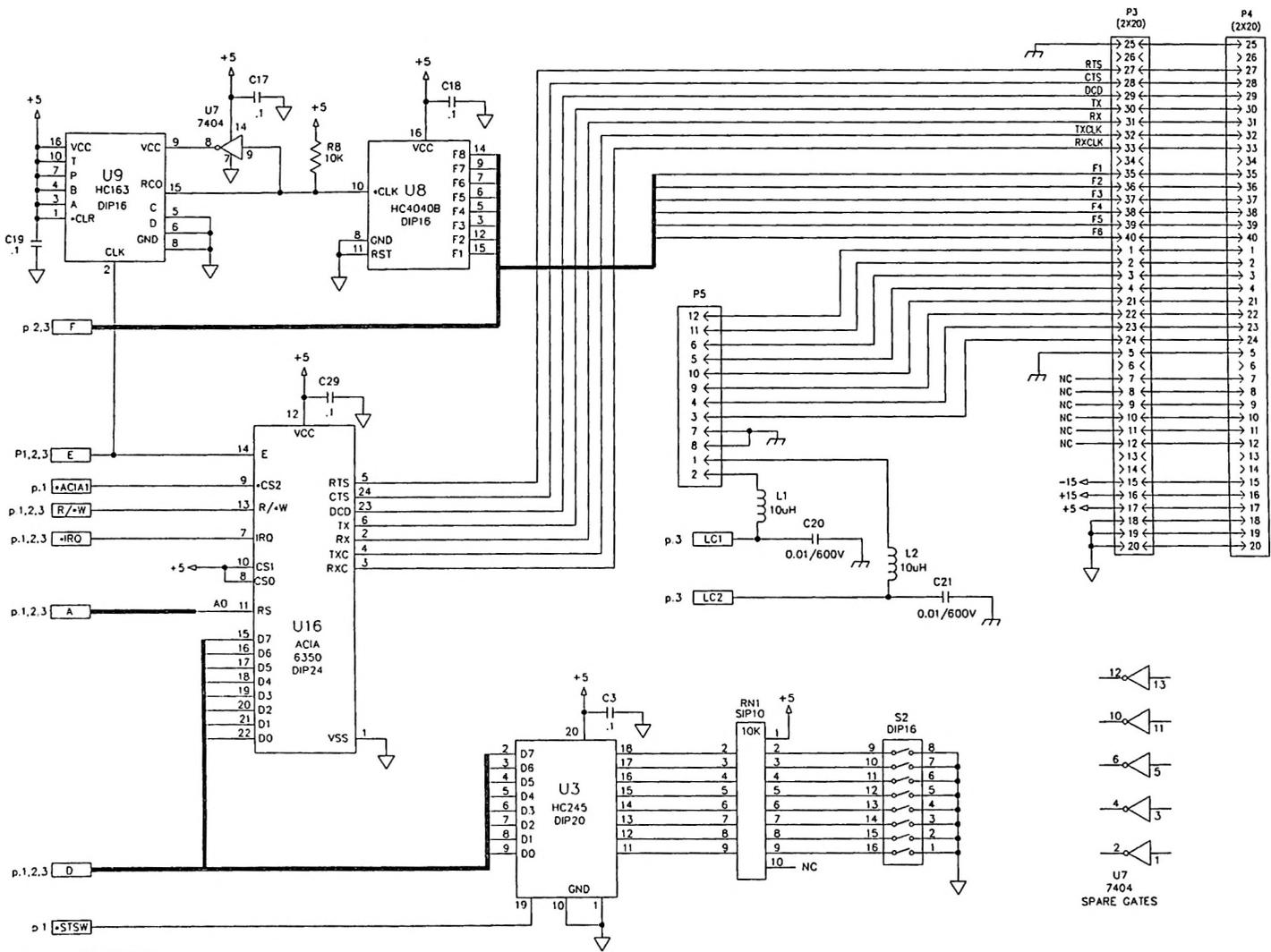


Figure 7-3c  
 CPU Schematic, p. 3 of 4 (91A7509 Rev 1)



REFERENCE DESIGNATORS:  
 C17-C19, C20, C29  
 P3-P5  
 R8  
 U7-U9, U16

Figure 7-3d  
 CPU Schematic, p. 4 of 4 (91A7509 Rev 1)



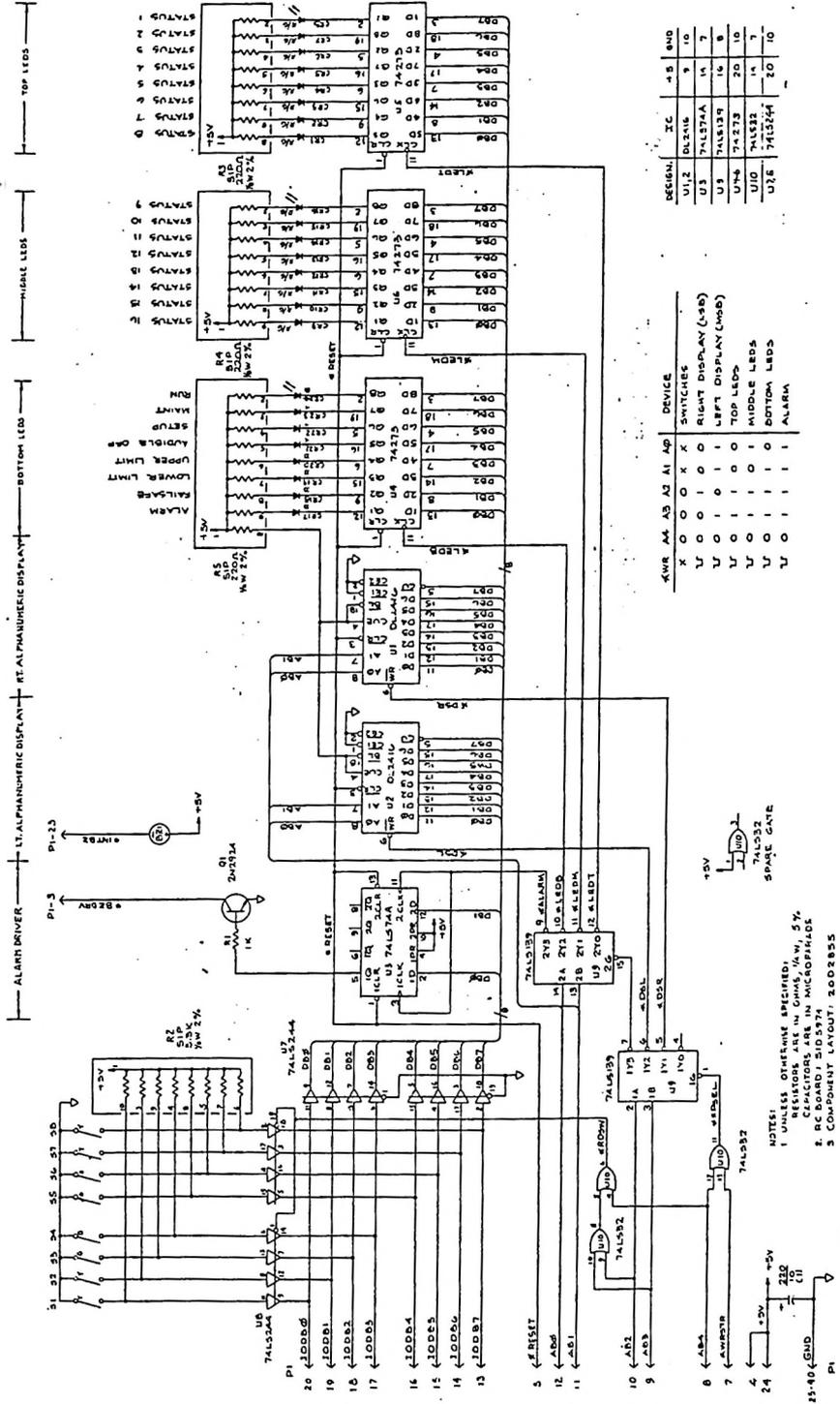
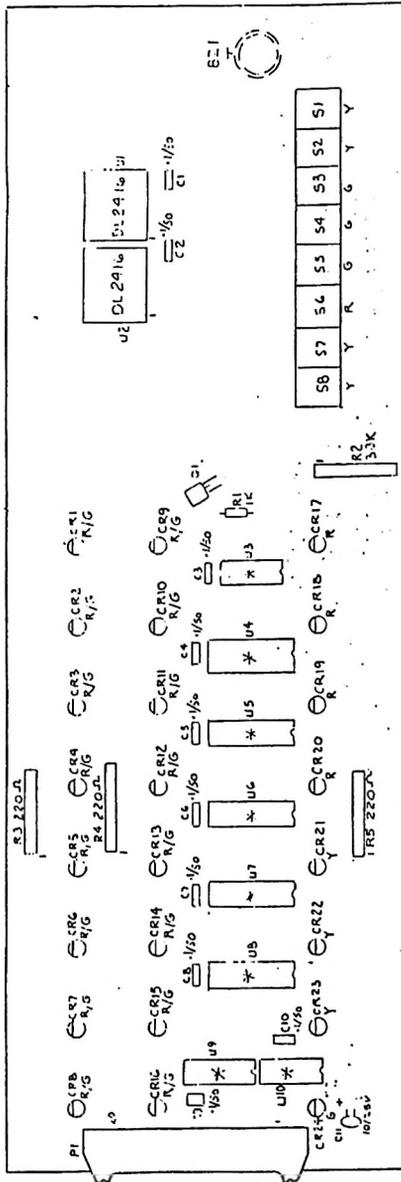


Figure 7-5  
Front Panel Schematic (91D7300 Rev C)



REF	20D2855-1 MRC 1620	20D2855-2 MRC 1610 LP
U3	74LS174	74ACT174
U4, U7, U8	74273	74ACT273
U7, U8	74LS244	74ACT244
U9	74LS139	74ACT139
U10	74LS32	74ACT32

Figure 7-6  
Front Panel Assembly (20D2855 Rev G)

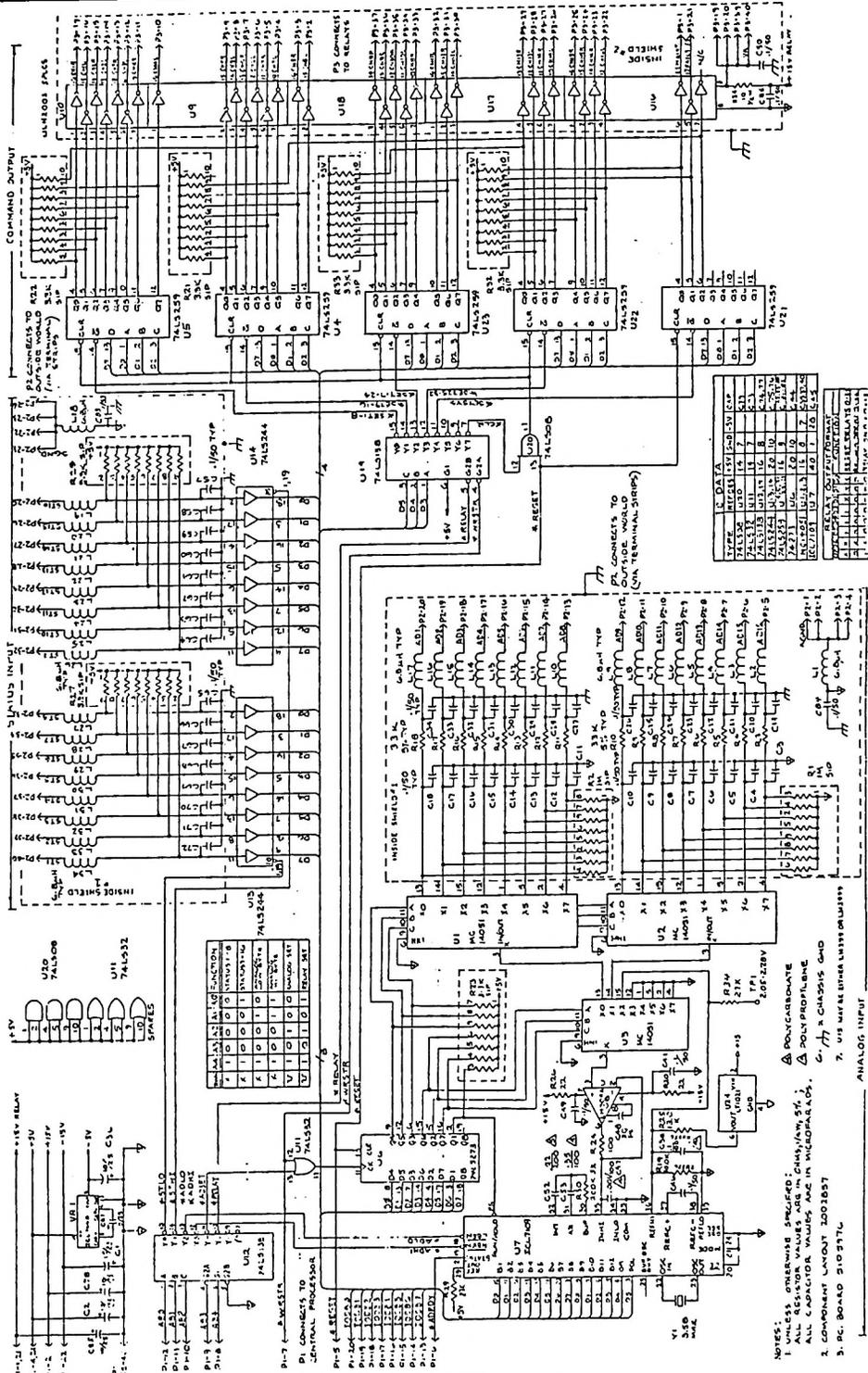


Figure 7-7  
A/C/S Schematic (91D7302 Rev D)





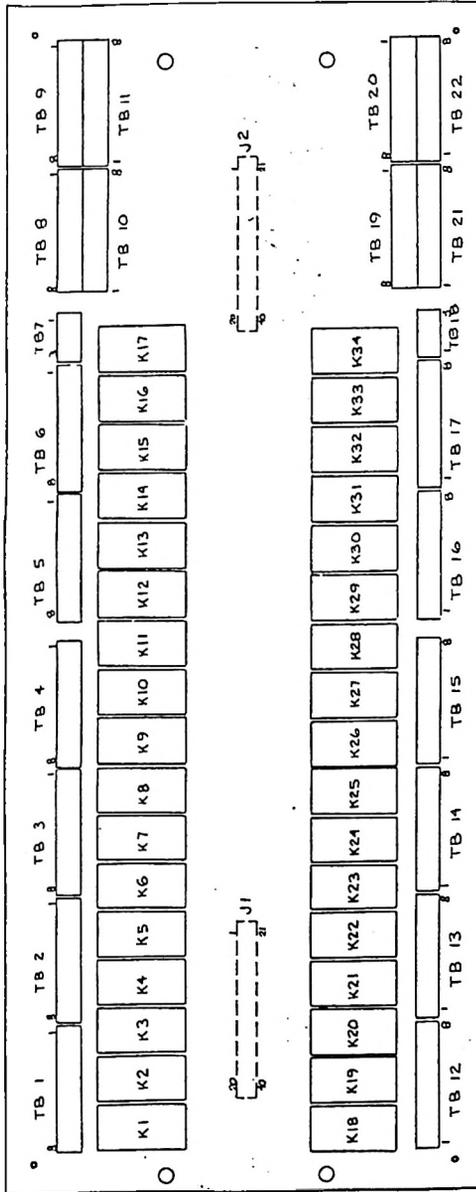
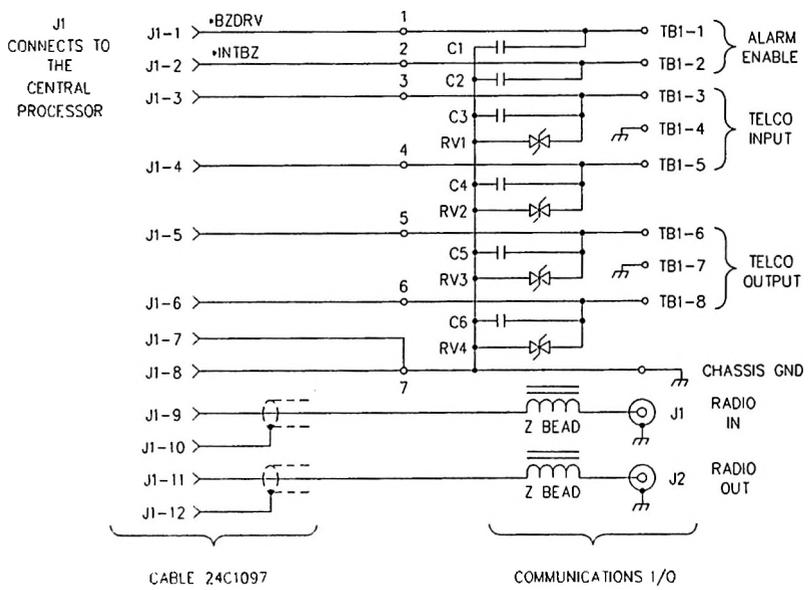


Figure 7-10  
External Relay Assembly (20D2858 Rev A)



1. ALL CAPACITORS ARE .01/600V (C1-C6)  
ALL VARISTORS ARE 120V (RV1-RV4)

NOTES: UNLESS OTHERWISE SPECIFIED

1600	20C2878
1620	20C3048
1620 LP	20C3102

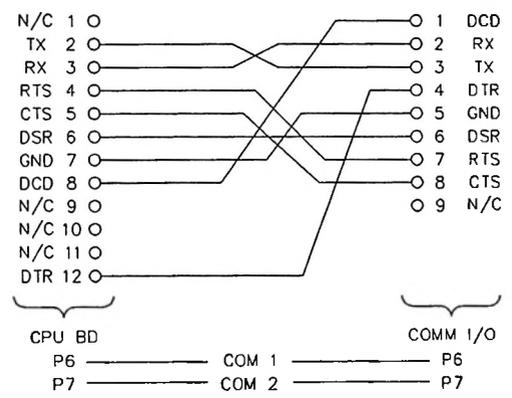


Figure 7-11  
Communications I/O Schematic (91B7511 Rev 1)

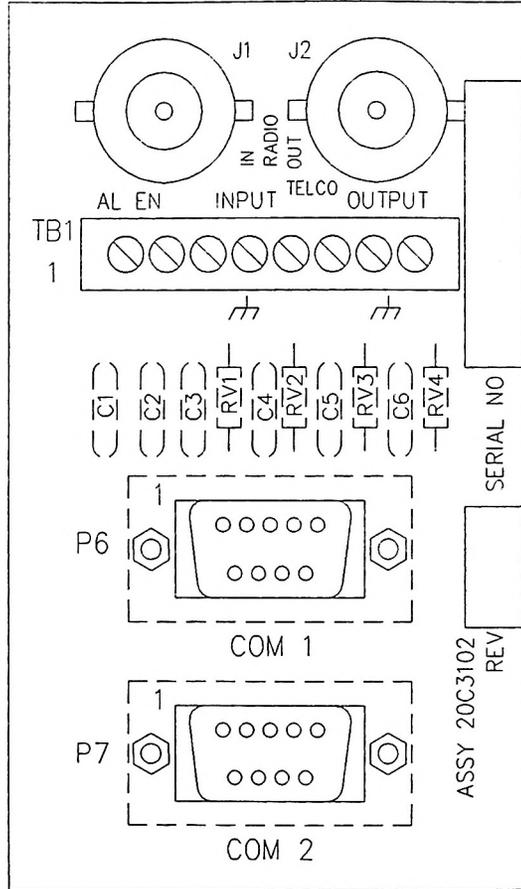


Figure 7-12  
Communications I/O Assembly (20C3102 Rev 1)

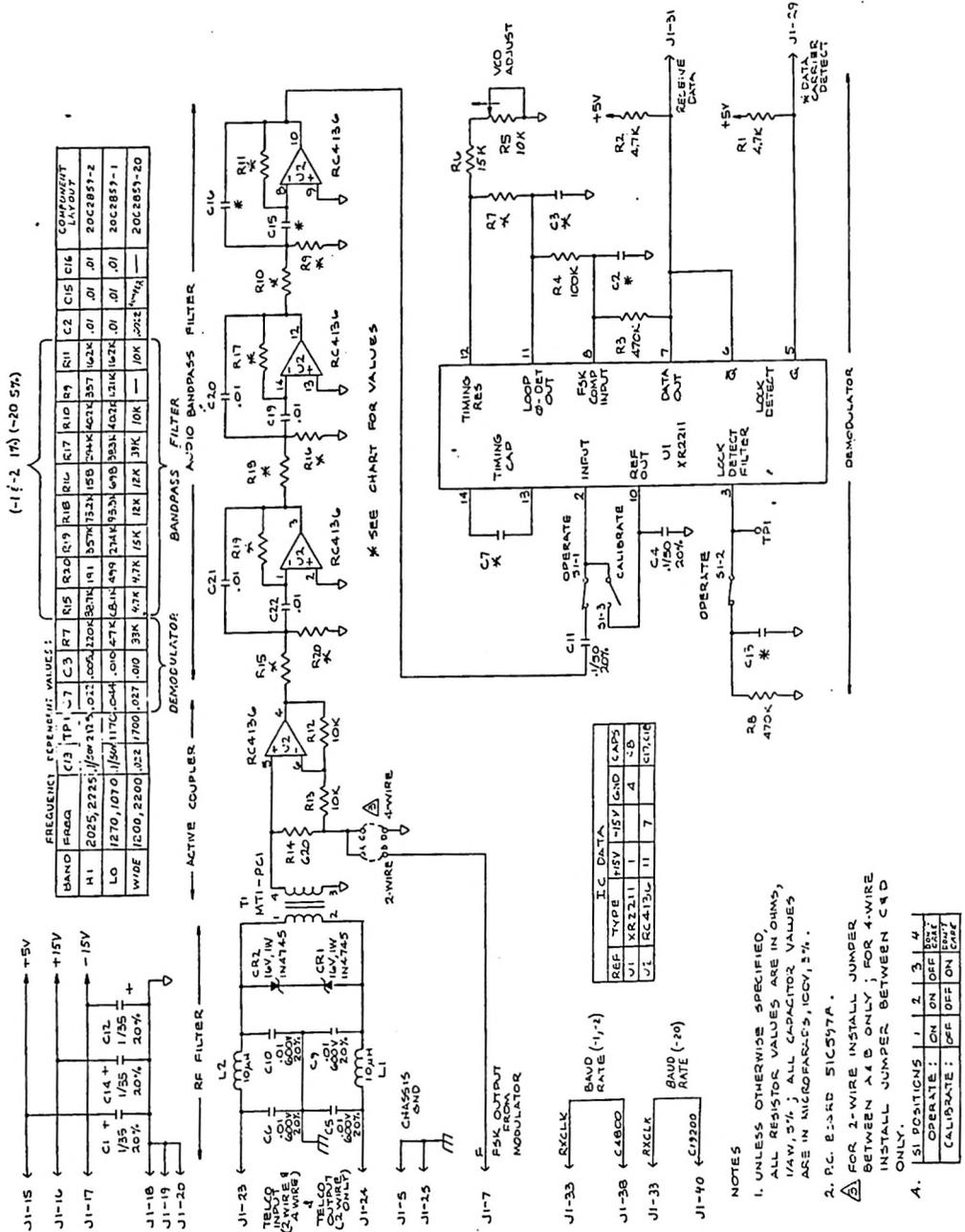


Figure 7-13 Telco Input Schematic (91C7304 Rev D)

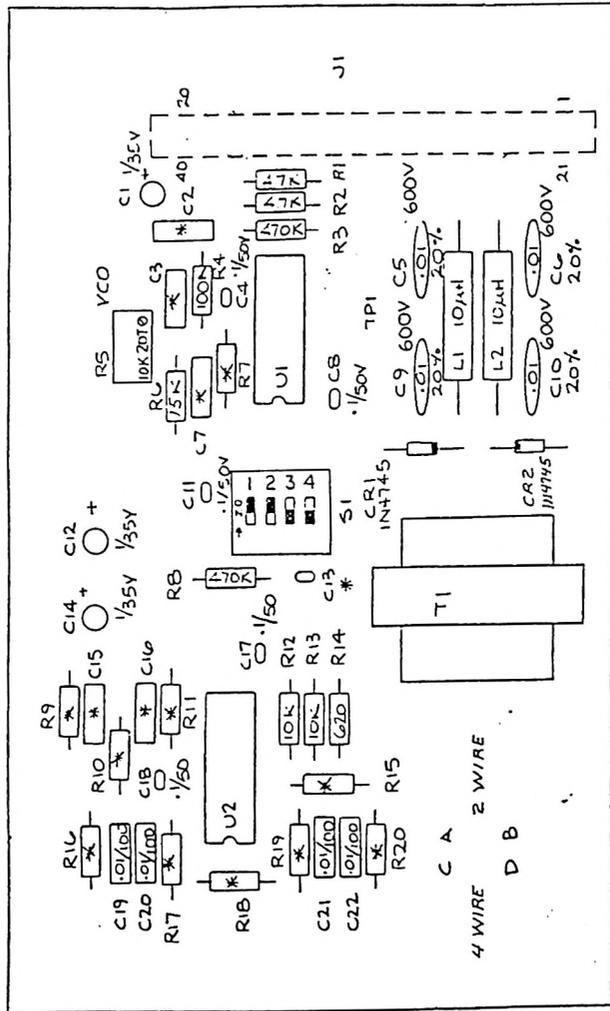


Figure 7-14  
Telco Input Assembly (20C2859 Rev F)

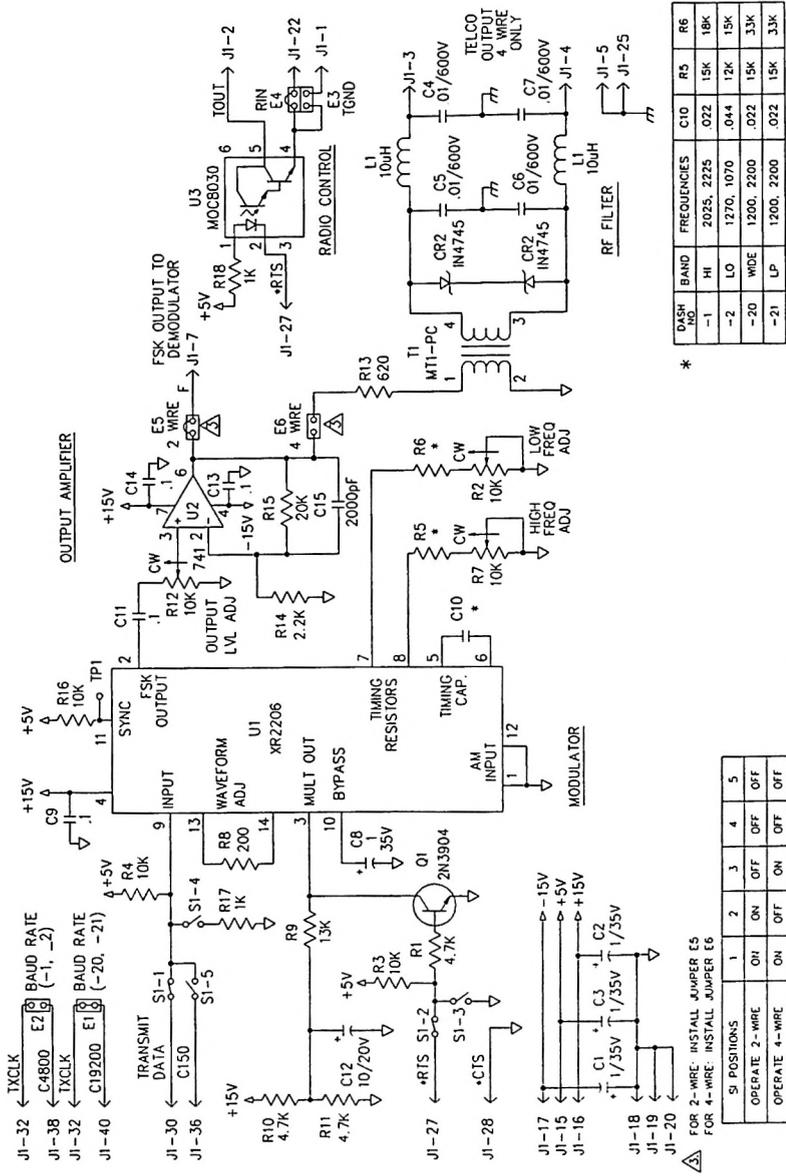
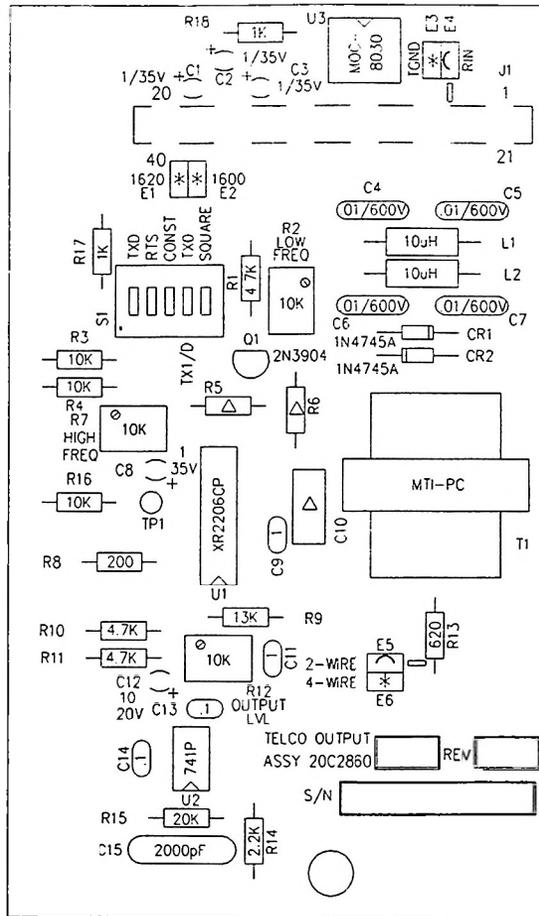


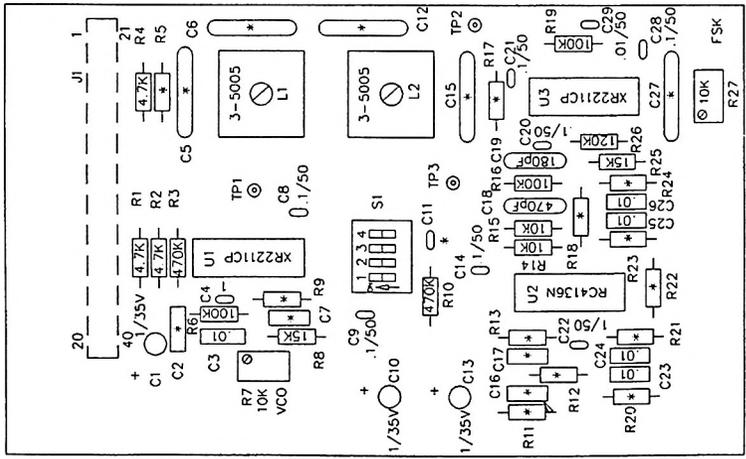
Figure 7-15  
Telco Output Schematic (91C7305 Rev E)



ITEM NO	DASH NO	BAND	FREQUENCIES	C10	R5	R6
9204694	-1	HI	2025, 2225	.022	15K	18K
9204520	-2	LO	1270, 1070	.044	12K	15K
9206509	-21	LP	1200, 2200	.022	15K	33K

Figure 7-16  
Telco Output Assembly (20C2860 Rev G)





DESCRIPTION	FREQ.	ITEM NO	DASH NO
MRC-1600 SUBCARRIER INPUT 20D2861	152KHZ	9204538	-1
-	26KHZ	9204506	-2
-	9204551	9204551	-3
-	80KHZ	9204579	-4
-	110KHZ	9204579	-5
-	185KHZ	9204587	-6
-	9204850	9204850	-7
-	9204876	9204876	-8
MRC-1620 OR 1620LP SUBCARRIER INPUT 20D2861	NEUTER	9205956	-20
-	NEUTER	9205972	-21
-	76KHZ	9205988	-22
-	9205988	9205988	-23
-	9205988	9205988	-24
-	9206002	9206002	-25
-	152KHZ	9206020	-26
-	185KHZ	9206038	-27

*FREQUENCY DEPENDENT VALUES									
FREQ.	R5	R17	C5	C6	C12	C15	C27	COMPONENT	1620 or 1620LP DASH NO
26KHZ	470	1.8K	.008	.068	.01	.068	1910PF 2%	2002861-2	-21
39/41KHZ	820	2.7K	16.00PF 5%	.031	47.00PF 5%	.031	13.00PF 5%	2002861-3	-22
67.4KHZ	1.8K	4.7K	12.00PF 5%	.01	.0016	.01	75.0PF 5%	2002861-4	-23
97.9KHZ	1.8K	6.2K	16.00PF 5%	.0068	10.00PF 5%	.0068	56.0PF 5%	2002861-8	-24
110KHZ	2.2K	6.8K	47.0PF 5%	15.00PF 5%	15.00PF 5%	36.00PF 5%	47.0PF 5%	2002861-5	-25
152KHZ	3.8K	10K	1.00PF 5%	15.00PF 5%	15.00PF 5%	15.00PF 5%	27.0PF 5%	2002861-6	-26
185KHZ	3.8K	15K	1.00PF 5%	15.00PF 5%	15.00PF 5%	27.0PF 5%	27.0PF 5%	2002861-6	-27

*FREQUENCY DEPENDENT VALUES																
COMPONENT LAYOUT	BAND	FREQ	R9	R11	R12	R13	R18	R20	R21	R22	R23	R24	C7	C11	C16	C17
-20 THRU -27 (1620 OR 1620LP)	WIDE	1350/2200	33K	47K	47K	10K	4.7K	12K	50K	12K	15K	4.7K	.0022	.027	.01	.01
-1 THRU -8 (1600)	CO	1270/1070	47K	1.2K	1.2K	1.62K	66.1K	689.1K	39.3K	151.95K	151.95K	493.1K	.01	.034	.01	.01

Figure 7-18  
Subcarrier Input Assembly (20D2861 Rev H)

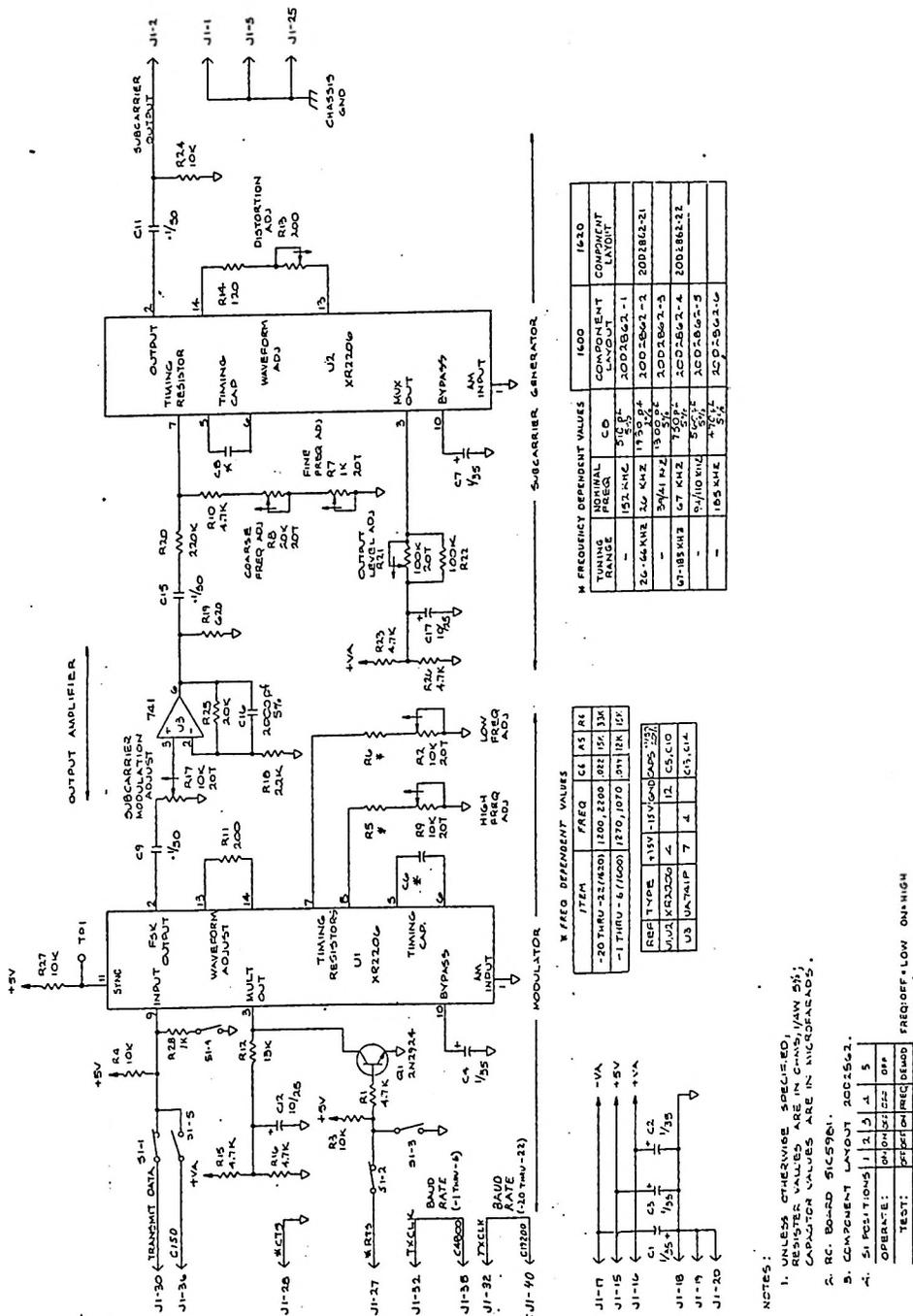


Figure 7-19 Subcarrier Output Schematic (91D7307 Rev D)

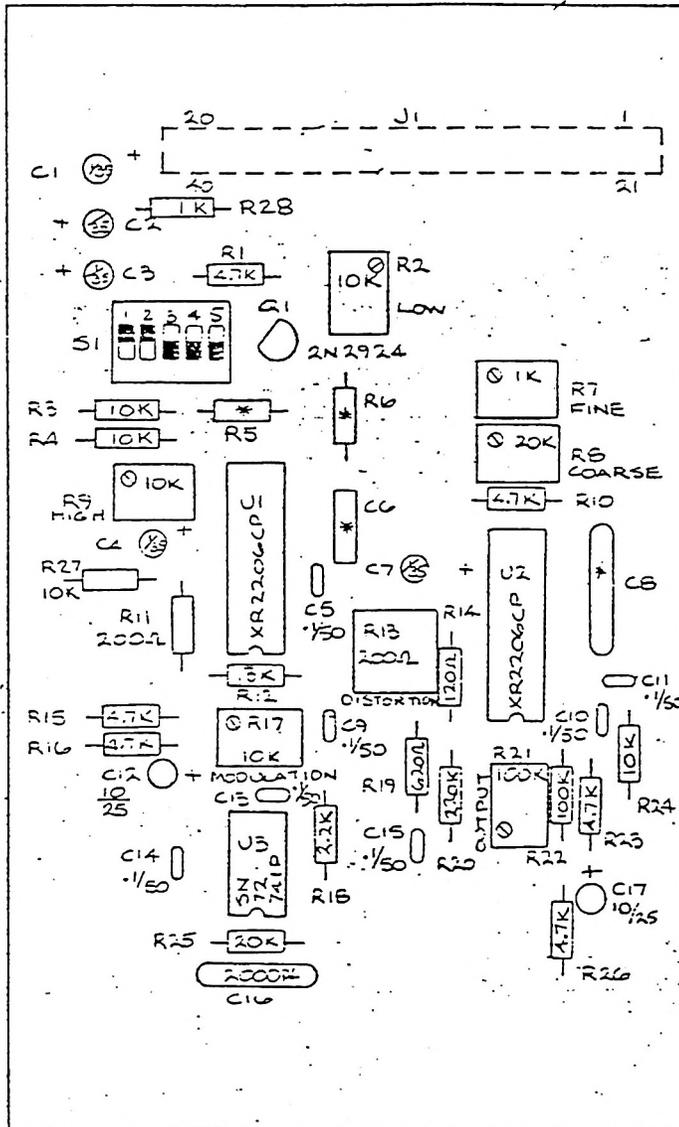


Figure 7-20  
Subcarrier Output Assembly (20D2862 Rev F)

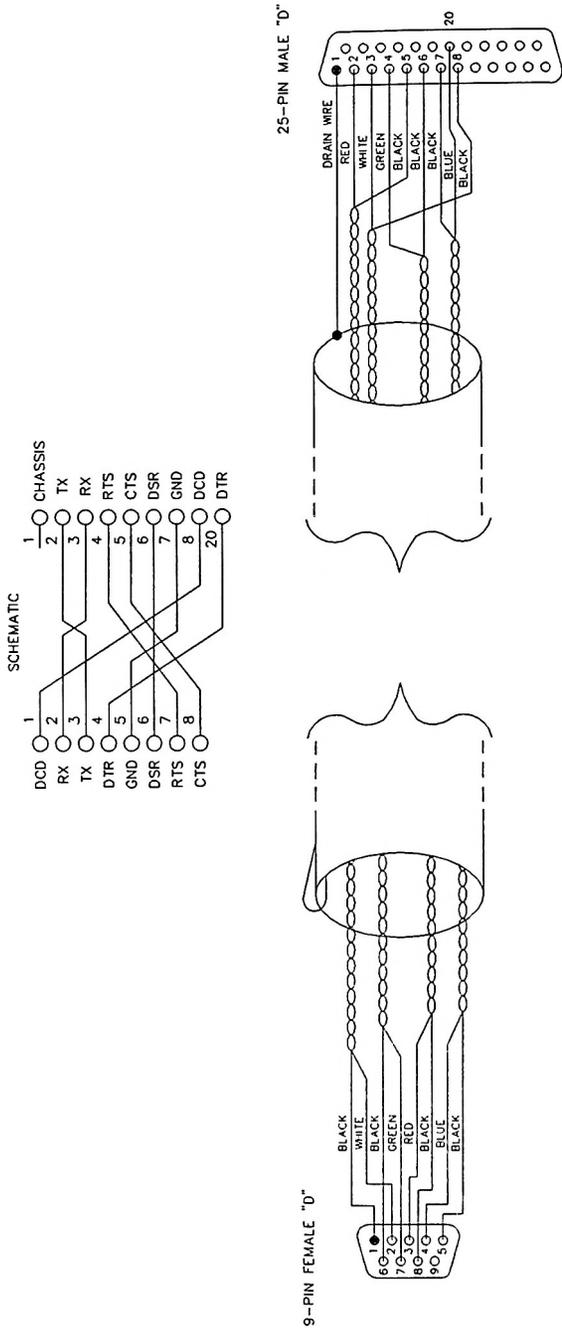


Figure 7-21  
9F-25M Modem Cable Assembly (24C1167 Rev B)

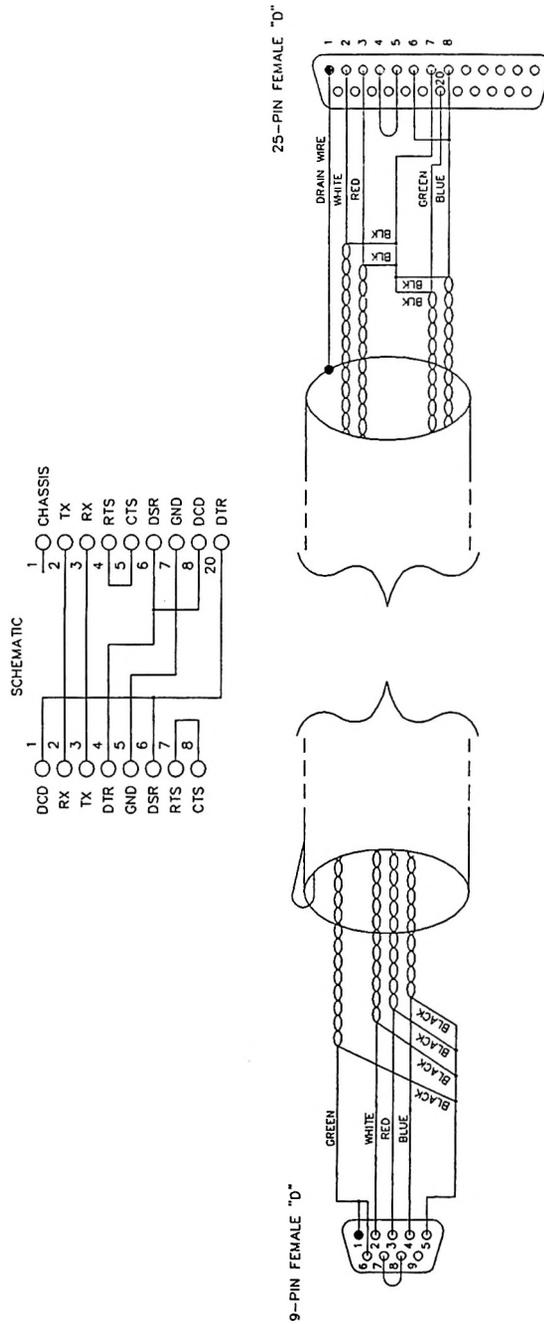


Figure 7-22  
9F-25F Null Modem Cable Assembly (24C1170 Rev B)

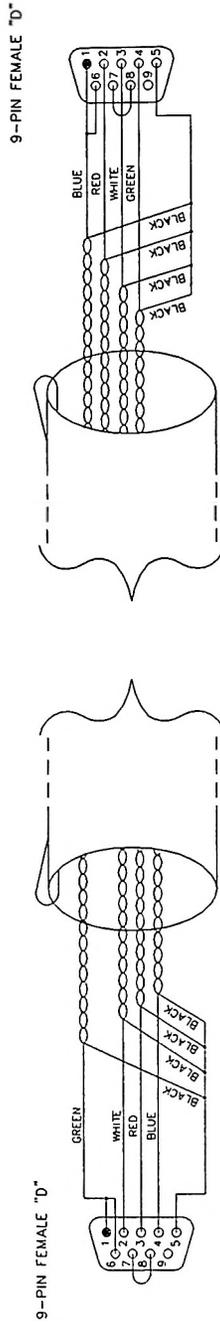
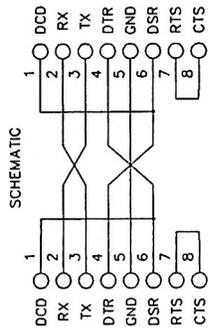


Figure 7-23  
9F-9F Null Modem Cable Assembly (24C1171 Rev B)

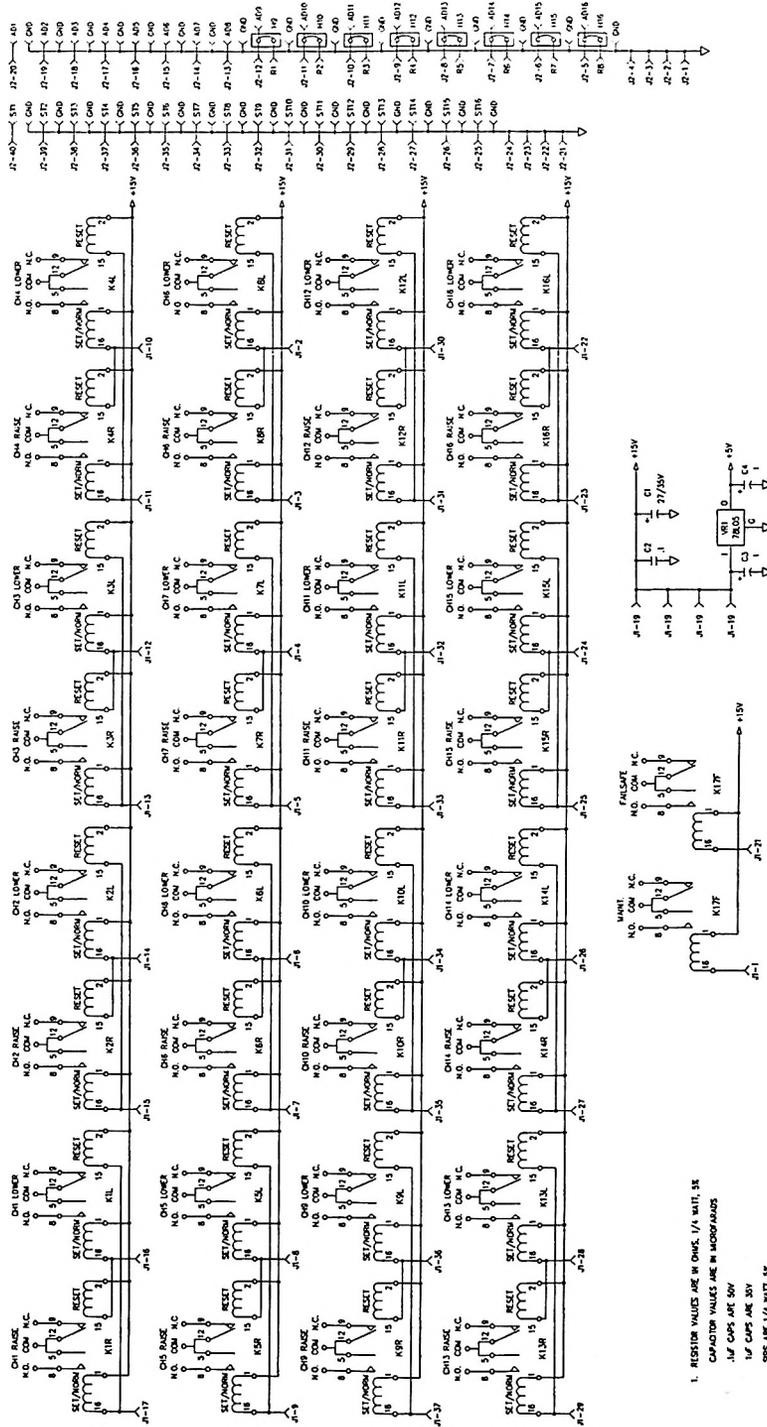


Figure 7-24a  
External I/O Schematic, p. 1 of 2 (91D7465 Rev A)

1. RESISTOR VALUES ARE IN OHMS, 1/4 WATT, 5%  
CAPACITOR VALUES ARE IN MICROFARADS  
1/4W CAPS ARE 50V  
1/4W CAPS ARE 30V  
SPS ARE 1/4 WATT, 5%

NOTES: UNLESS OTHERWISE SPECIFIED

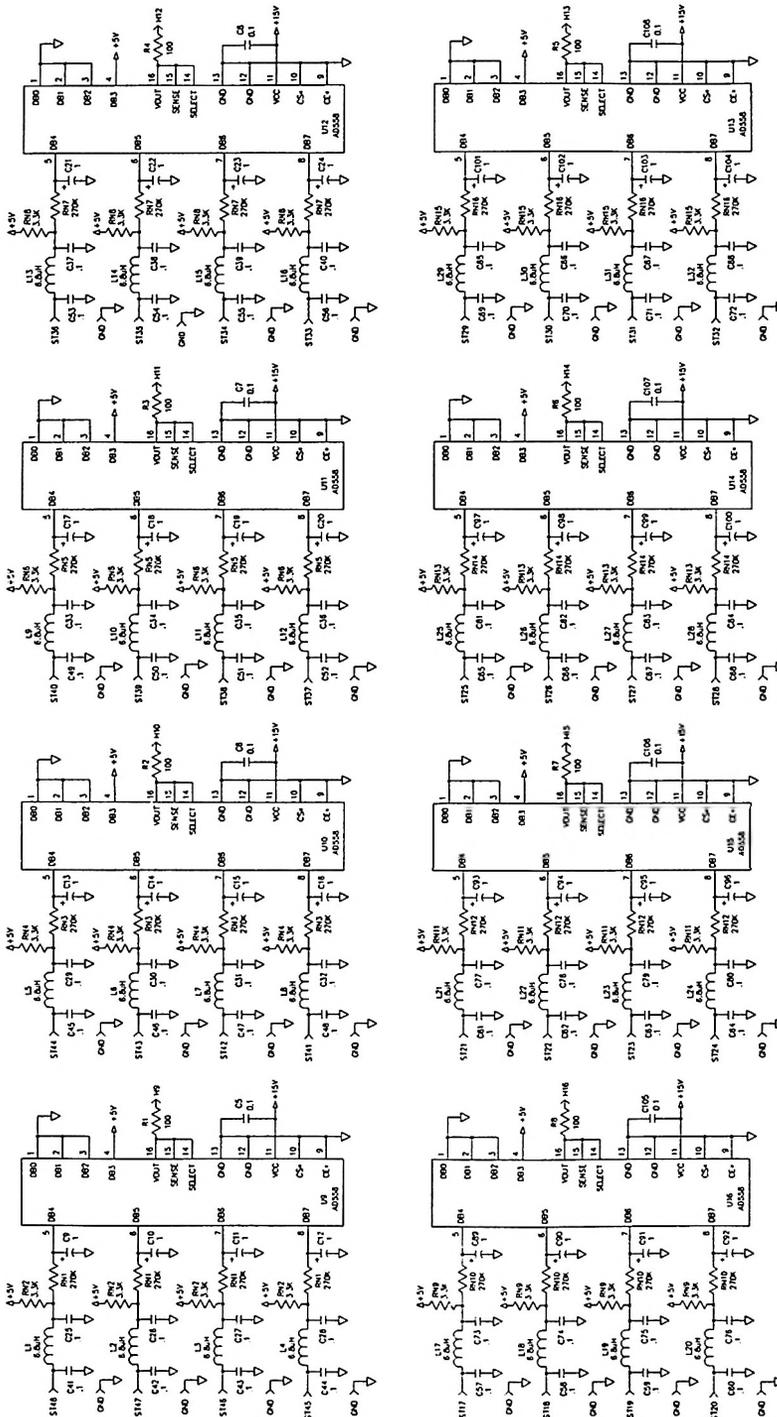


Figure 7-24b  
External I/O Schematic, p. 2 of 2 (91D7465 Rev A)

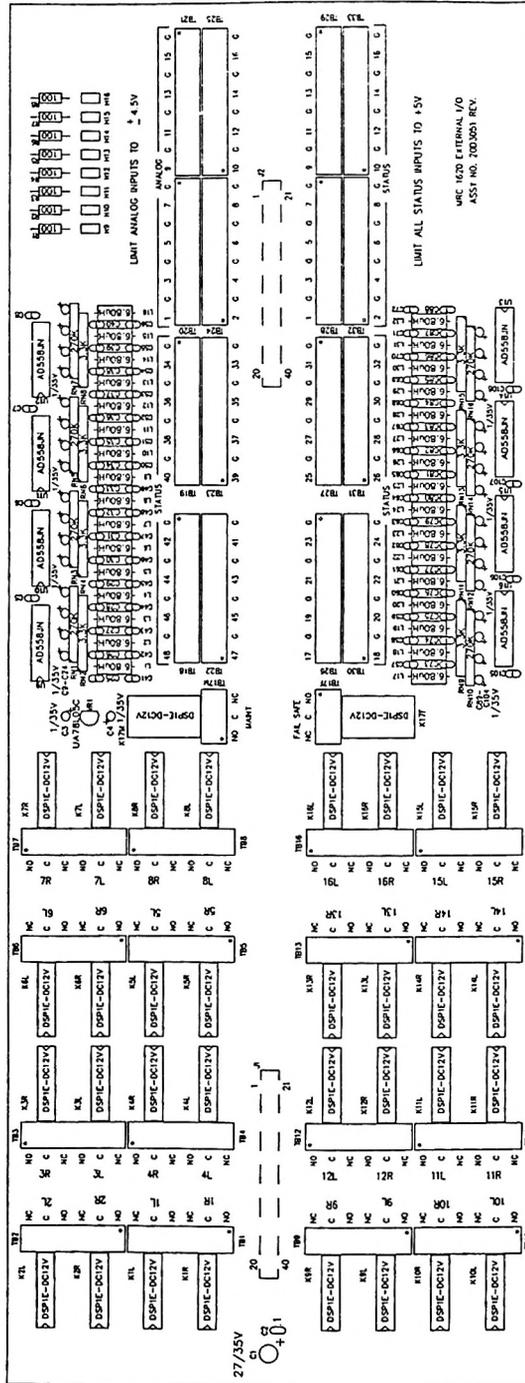


Figure 7-25  
External I/O Assembly (20D3051 Rev 2)

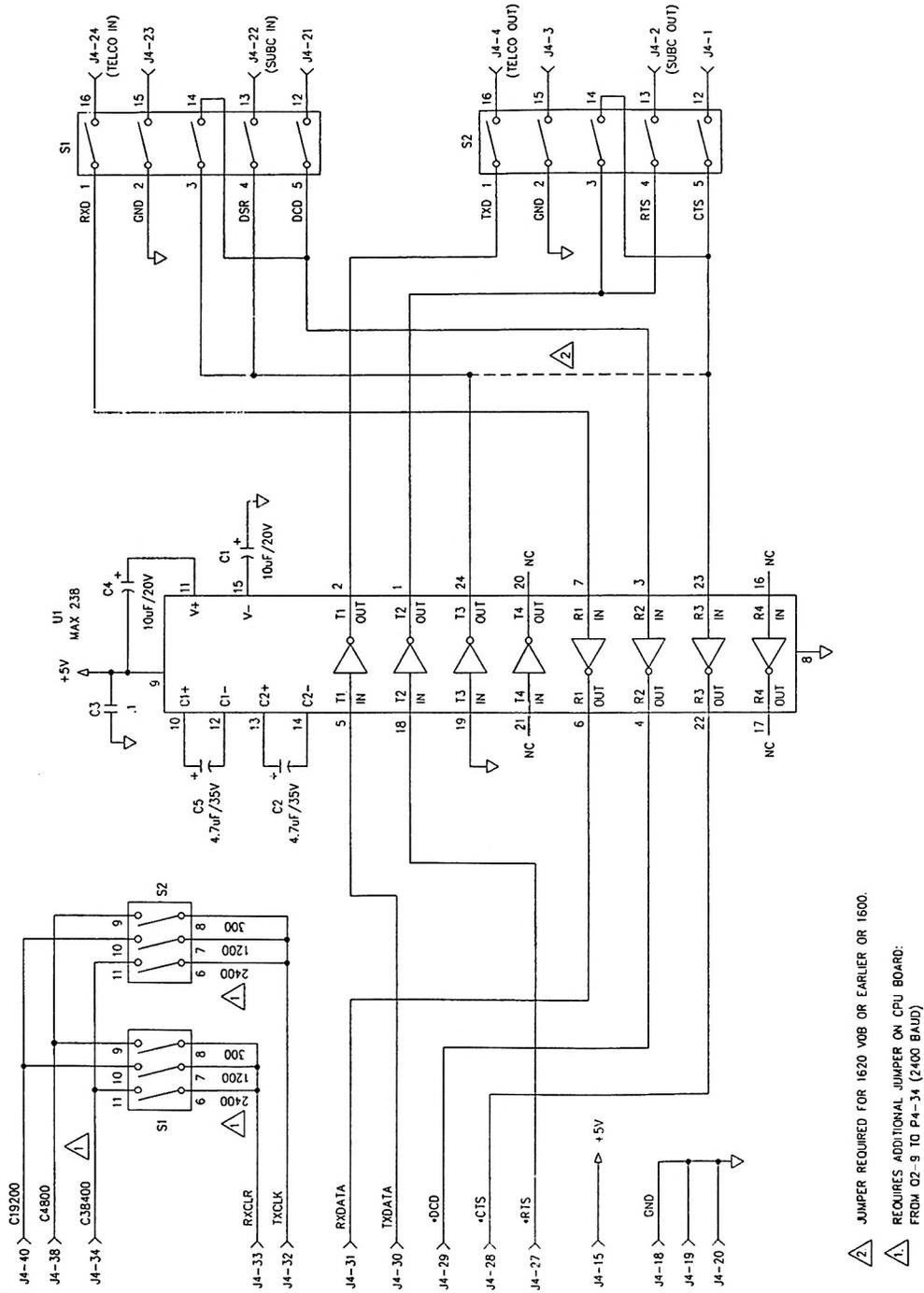


Figure 7-26  
RS-232 I/O Schematic (91C7486 Rev 1)

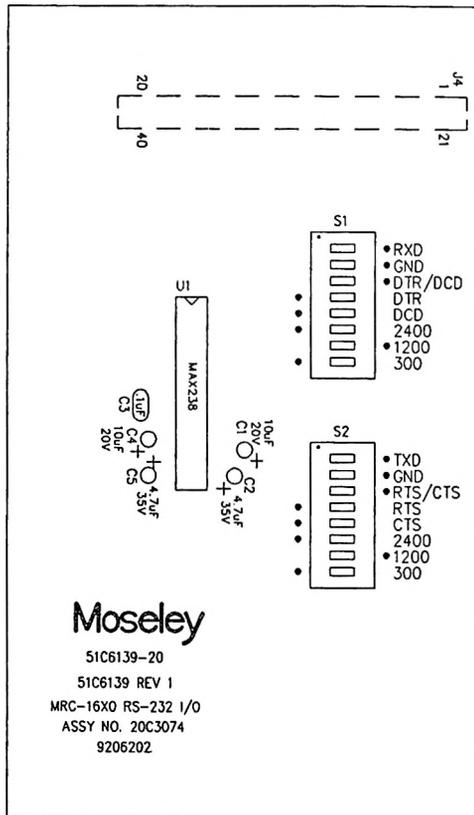


Figure 7-27  
 RS-232 I/O Assembly (20C3074 Rev 1)

Notes

2

4